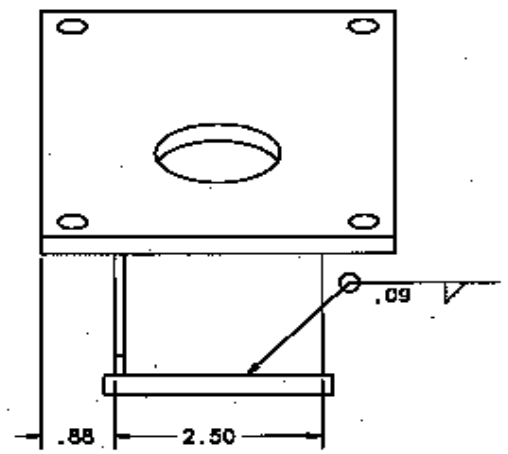
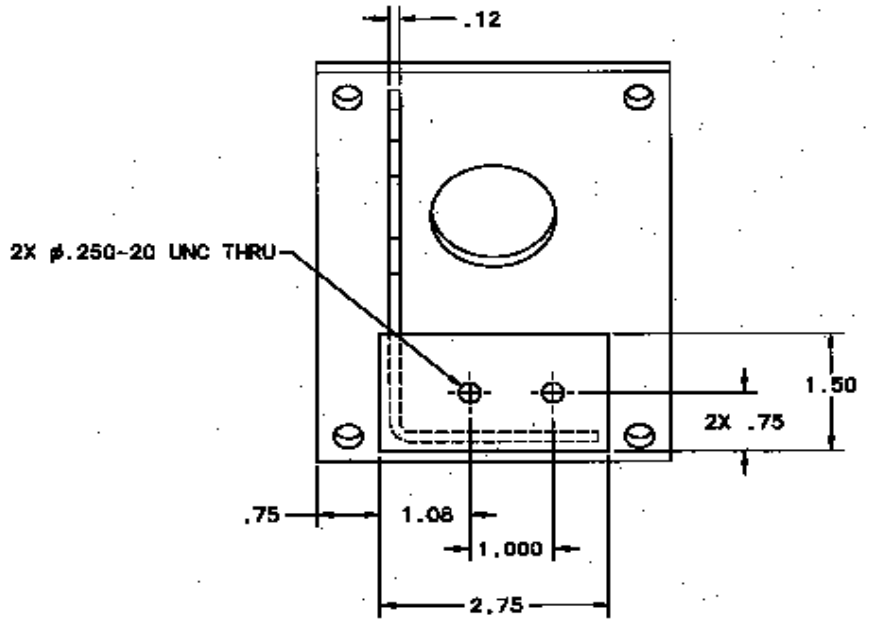
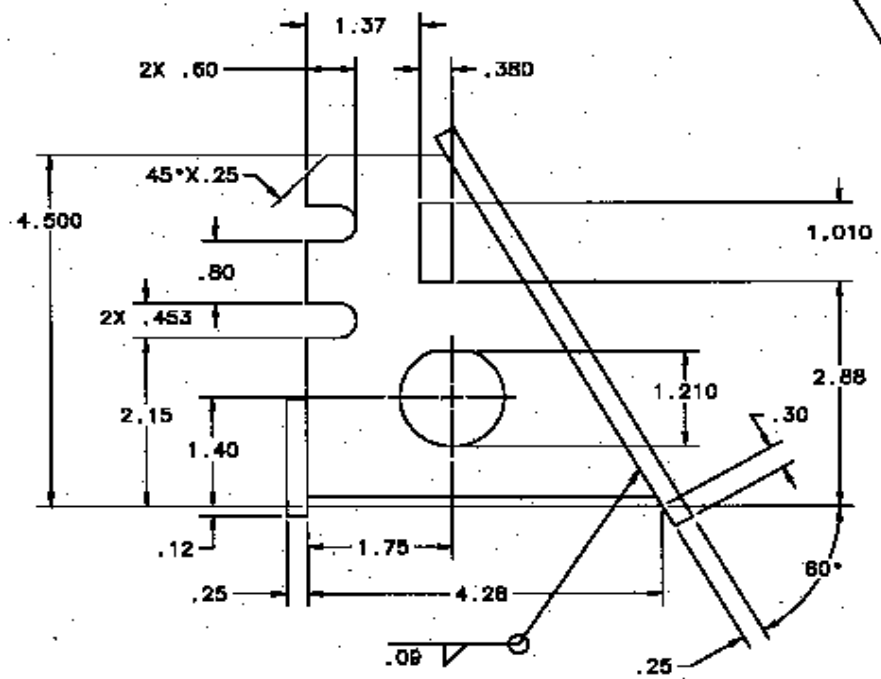
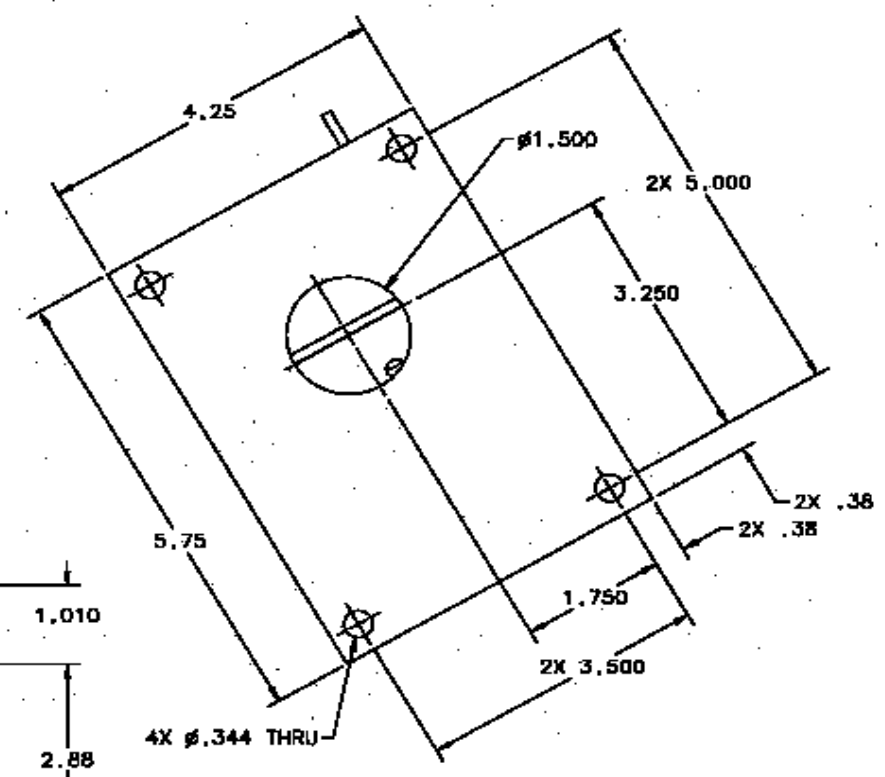
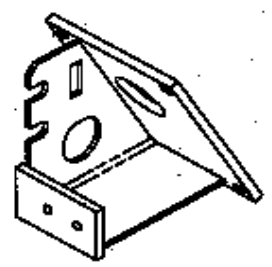
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	1	INITIAL ISSUE	2/28/03	E. HERTZ











NOTES:

1. MATERIAL: TYPE 410 STAINLESS STEEL, ANNEALED CONDITION.
2. FINISH: VAPOR DEGREASE FOLLOWED BY PRIME AND FINISH COAT WITH:
   PRIMER: DEXTER CORPORATION 10-P4-2 EELEAD FREE EPOXY PRIMER, BMS10-11 TYPE 1 .005 TO .007 THICK
   FINISH COAT: DEXTER CORPORATION 463-3-8 FLAT BLACK EPOXY TOP COAT TO .003 THICK.
3. INNER BEND RADIUS = .12/.18

REMOVE BURRS AND BREAK SHARP EDGES

TOLERANCES ON FRACTIONS ±1/64 DECIMALS .XX ±.01 .XXX ±.005 ANGLES ±.5°

MATL: 1 FIN: 2

NEXT ASSY WFS-400

CHK'D DATE

ENGR APPD DATE

MANF APPD DATE

QUAL APPD DATE E. HERTZ 2/28/03

CONTRACT

SMITHSONIAN ASTROPHYSICAL OBSERVATORY
CENTRAL ENGINEERING

BRACKET, CABLE CARRIER

SIZE	CAGE IDENT NO.	DWG NO.	REV
D	50944	WFS2-3029	1

SCALE 1/1 | IDEAS DRAFT | SHEET 1 OF 1