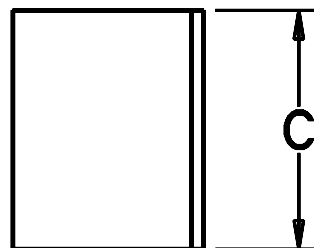
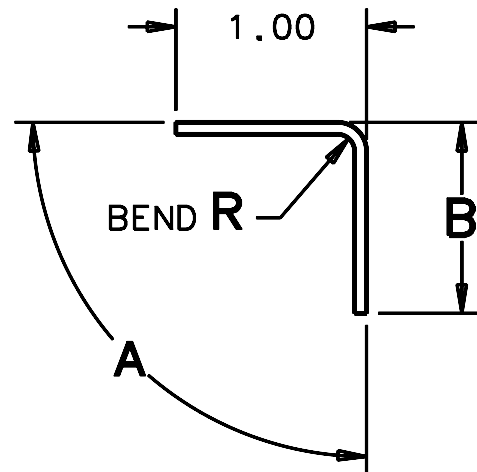


REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	6/22/05	R. NAGY



DASH NO.	A	B	C	BEND R
-1	90°	1.00	1.25	.03-.12
-2	63°	1.00	4.00	.03-.12
-3	90°	1.00	5.00	.03-.12
-4	90°	2.00	4.00	.03-.06

-1 SHOWN
SCALE 1:1

NOTES (ALL DASH NUMBERS):

- BREAK SHARP EDGES.
- HEAT TREATMENT: A. HEAT TREAT AT 315°C FOR 60 MINUTES IN AIR.
B. COOL TO ROOM TEMPERATURE IN AIR.
C. HOLD AT 95°C FOR 49 HOURS IN AIR.
D. COOL TO ROOM TEMPERATURE IN AIR.

③ -3 SAME AS 13737-5.

③

13	14884-4	1x2x4 LGx90° CORNER CLIP
33	14884-3	1x1x5 LGx90° CORNER CLIP
2	14884-2	1x1x4 LGx63° CORNER CLIP
86	14884-1	1x1x1.25 LGx90° CORNER CLIP
TOTAL RECD	PART NUMBER	PART DESCRIPTION

LIST OF MATERIALS

DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		THIS DRAWING CREATED IN: ACAD <input type="checkbox"/> MECH <input type="checkbox"/> IDEAS <input checked="" type="checkbox"/>		Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659			
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR .X - .XX .XXX - .XX ANGULAR ±1°		DESIGNED BY: D. DEAN		DATE: 6/21/05		CATEGORY: MMT	
DIAMETRICAL SEE SPEC S-002		DRAWN BY: R. NAGY		6/21/05		PROJECT: MAESTRO	
MATERIAL INVAR 36 ALLOY, 16 B.G. (.0625)		CHECKED BY: D. DEAN/R. NAGY		6/22/05		TITLE: GRATING CELL PLATFORM & LENS CAN SUPPORT EXTRA CORNER CLIPS	
FINISH NONE		APPROVED: J. BECHTOLD		6/22/05		PLOT SIZE B	
AS REQD		APPROVED: R. WARNER		6/22/05		SCALE: -	
NEXT ASSY		APPROVED:				DRAWING NUMBER: 14884	
USED ON		APPROVED:				REVISION: A	
ASSEMBLY APPLICATION		CURRENT TIME/DATE/FILE LOCATION:				SHEET 1 OF 1	
		DRAWING ARCHIVE LOCATION: http://devinci.es.arizona.edu/ocod/default.html					