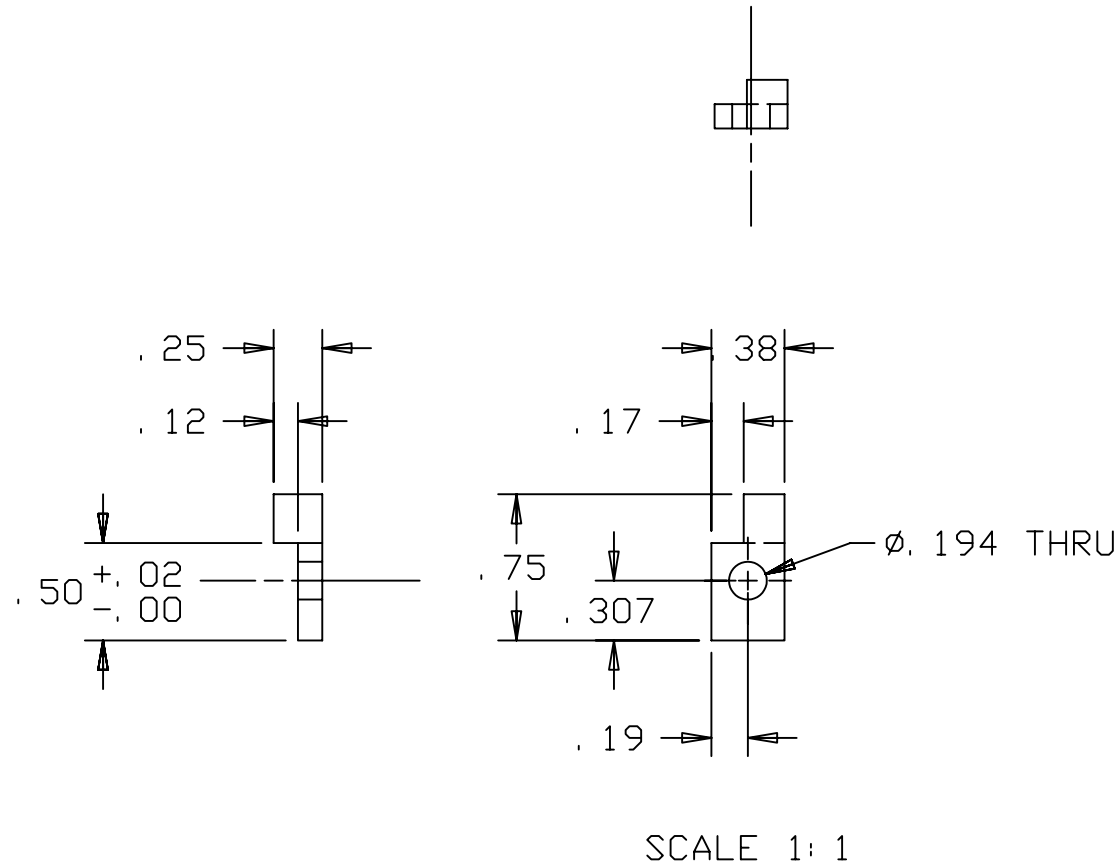


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	9/21/04	R. NAGY	G. LANDIS



SCALE NTS

SCALE 1:1

NOTES:

1. BREAK SHARP EDGES & DEBURR.
2. MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
3. MACHINED FILLETS TO BE R.015 MAX.
4. ZINC CHROMATE PER ASTM-B-633-98, TYPE II, BLACK.
5. DIMENSIONS ARE PRIOR TO ZINC CHROMATE.

DO NOT SCALE DRAWING		THIS DRAWING CREATED IN:		Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659			
INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		ACAD <input type="checkbox"/>	MECH <input type="checkbox"/>	IDEAS <input checked="" type="checkbox"/>	DESIGNED BY: D. DEAN	DATE: 5/18/04	CATEGORY: MMT
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR            ANGULAR .X    = NA            1° .XX   = ±.01 .XXX = NA					DRAWN BY: R. NAGY	DATE: 5/26/04	PROJECT: MAESTRO
DIAMETRICAL SEE SPEC S-002					CHECKED BY: G. LANDIS	DATE: 9/21/04	TITLE: LENS CAN-LENS 1 STAGE FRONT LIMIT BLOCK
DIMENSIONS ARE IN INCHES / DIMENSIONS IN ( ) ARE METRIC					APPROVED: S. MATHEWS	DATE: 9/21/04	
MATERIAL 4340 STEEL		13557	MMT		APPROVED: M. REED	DATE: 9/21/04	
FINISH 4		NEXT ASSY	USED ON		APPROVED: J. BECHTOLD	DATE: 9/21/04	
ASSEMBLY APPLICATION				CURRENT TIME/DATE/FILE LOCATION:		DRAWING ARCHIVE LOCATION: <a href="http://davinci.as.arizona.edu/acad/default.html">http://davinci.as.arizona.edu/acad/default.html</a>	
					PLOT SIZE B	SCALE: -	DRAWING NUMBER: 13900
							REVISION: A
							SHEET 1 OF 1