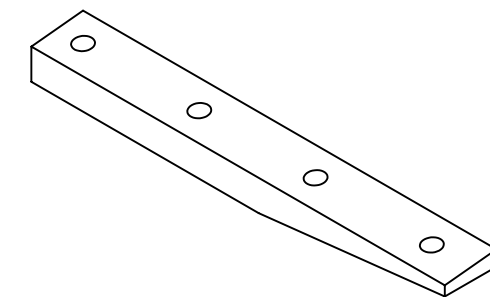
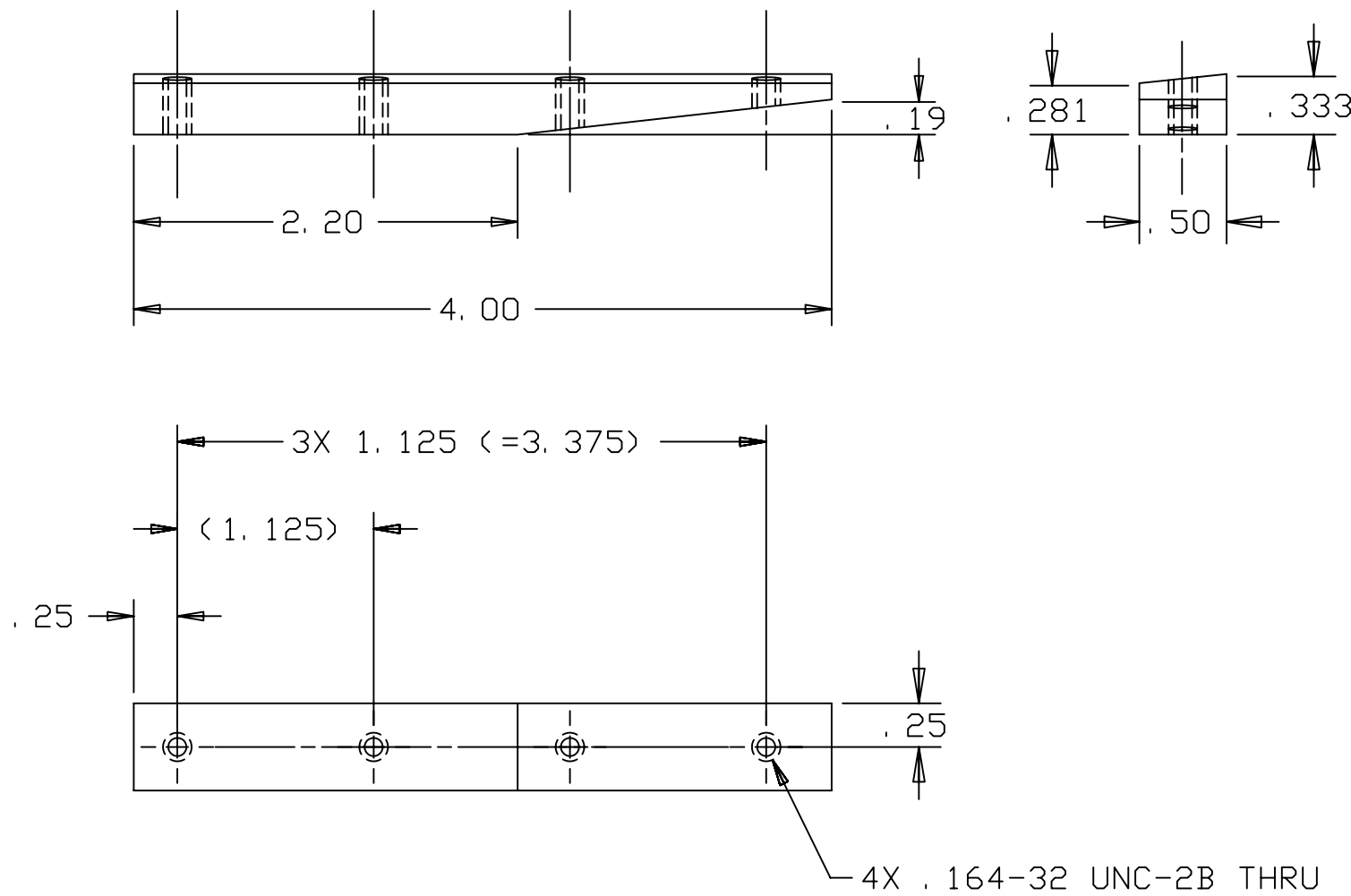


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	7/28/04	R. NAGY	G. LANDIS



SCALE NTS

SCALE 1:1

NOTES:

1. BREAK SHARP EDGES & DEBURR.
2. MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
- ③ ZINC CHROMATE PER ASTM-B-633-98, TYPE II, BLACK. PLUG TAPPED HOLES PRIOR TO ZINC CHROMATE.
4. DIMENSIONS ARE PRIOR TO ZINC CHROMATE.

DO NOT SCALE DRAWING		THIS DRAWING CREATED IN:		Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659			
INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		ACAD <input type="checkbox"/>	MECH <input type="checkbox"/>	IDEAS <input checked="" type="checkbox"/>	DESIGNED BY: D. DEAN	DATE: 12/3/03	CATEGORY: MMT
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR ANGULAR .X = NA ± 1° .XX = ± .02 .XXX = ± .005 DIAMETRICAL SEE SPEC S-002					DRAWN BY: R. NAGY	DATE: 12/12/03	PROJECT: MAESTRO
DIMENSIONS ARE IN INCHES / DIMENSIONS IN () ARE METRIC					CHECKED BY: G. LANDIS	DATE: 7/28/04	TITLE: LENS CAN-LENS 1 STAGE CROSS ROLLER GUIDE INDEX BAR NUTPLATE
MATERIAL 1018 STEEL	13559	MMT			APPROVED: S. MATHEWS	DATE: 7/28/04	
FINISH ③	NEXT ASSY	USED ON			APPROVED: M. REED	DATE: 7/28/04	
ASSEMBLY APPLICATION		CURRENT TIME/DATE/FILE LOCATION:		APPROVED: J. BECHTOLD		DATE: 7/28/04	
		DRAWING ARCHIVE LOCATION: http://davinci.as.arizona.edu/acad/default.html		PLOT SIZE	SCALE:	DRAWING NUMBER:	REVISION:
				B	-	13481	A
							SHEET 1 OF 1