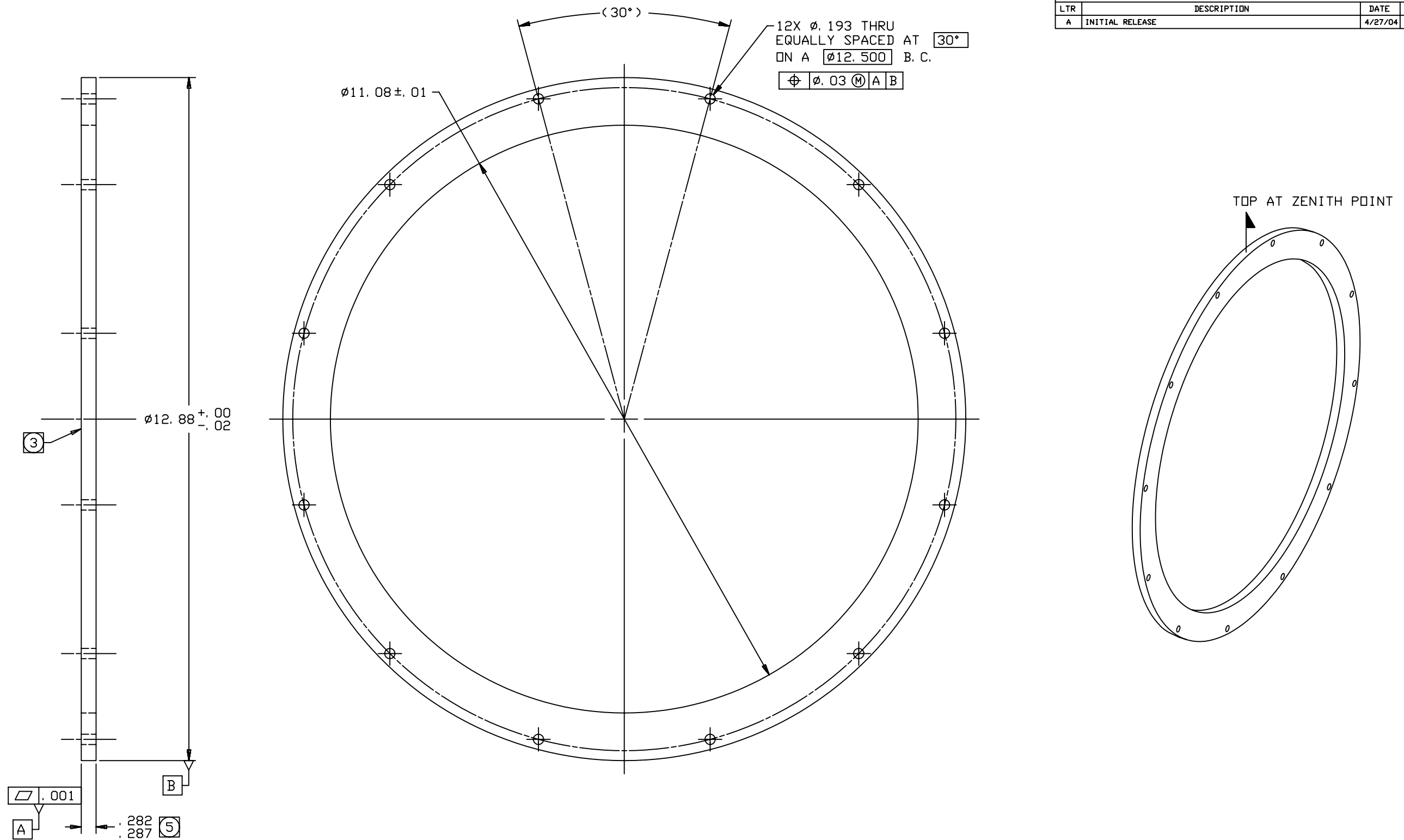


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	4/27/04	R. NAGY	G. LANDIS



- NOTES:
- BREAK SHARP EDGES & DEBURR.
 - MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
 - PRIOR TO ANODIZING, PROVIDE TOOLING MARK ANYWHERE ON SURFACE.
 - ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, BLACK.
 - FINAL THICKNESS DIMENSION TBD PER:
 - SP13549 LENS CAN ALIGNMENT PROCEDURE
 - 13473 LENS 2 TO 6 ASSEMBLY DRAWING
 - 13550 LENS 4 TO 6 ASSEMBLY DRAWING
 - DIMENSIONS ARE PRIOR TO ANODIZING.

DO NOT SCALE DRAWING		THIS DRAWING CREATED IN:		Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659			
INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		ACAD	MECH	IDEAS	DESIGNED BY: D. DEAN	DATE: 9/3/03	CATEGORY: MMT
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR .X = NA .XX = NA .XXX = NA ANGULAR ± 1° DIAMETRICAL SEE SPEC S-002		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	DRAWN BY: R. NAGY	9/17/03	PROJECT: MAESTRO
DIMENSIONS ARE IN INCHES / DIMENSIONS IN [] ARE METRIC		13550	MMT		CHECKED BY: G. LANDIS	4/14/04	TITLE: LENS CAN-LENS 2 TO 6 LENS CELL SPACER BLANK
MATERIAL 6061-T6 AL	13473	MMT			APPROVED: S. MATHEWS	4/27/04	
FINISH 4	NEXT ASSY	USED ON			APPROVED: M. REED	4/27/04	
ASSEMBLY APPLICATION		CURRENT TIME/DATE/FILE LOCATION:		PLOT SIZE SCALE:		DRAWING NUMBER:	REVISION:
		DRAWING ARCHIVE LOCATION: http://dev1nc1.as.arizona.edu/acad/default.html		D 1/1		13204	A
							SHEET 1 OF 1