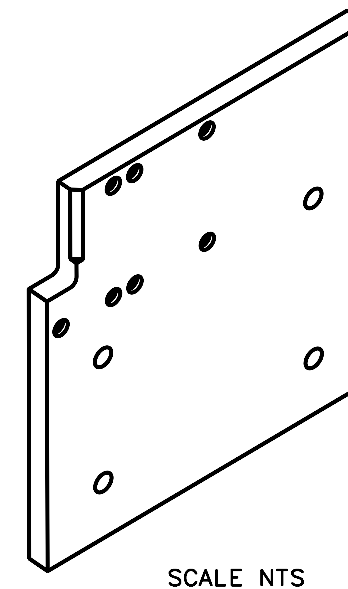
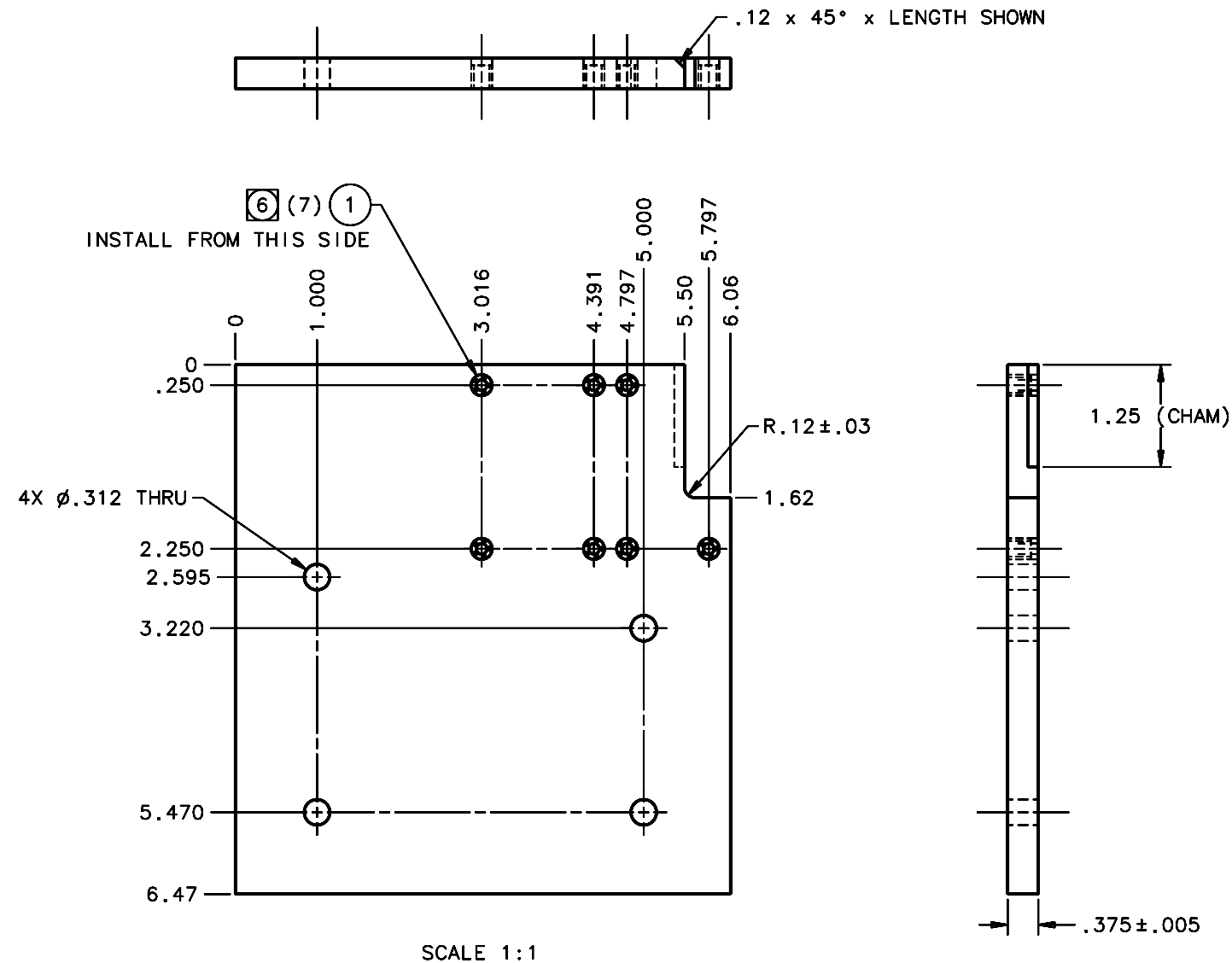


| REVISIONS | | | | |
|-----------|-----------------|---------|------------|------------|
| LTR | DESCRIPTION | DATE | REVISED BY | APPROVED |
| A | INITIAL RELEASE | 6/13/05 | R. NAGY | W. DAVISON |



NOTES:

- BREAK SHARP EDGES & DEBURR HOLES.
- MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
- MACHINED FILLETS TO BE R.03 MAX UNLESS OTHERWISE SPECIFIED.
- ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, BLACK.
- DIMENSIONS ARE PRIOR TO ANODIZING.
- INSTALL INSERTS PER MANUFACTURER'S RECOMMENDATIONS.
- QTY REQUIRED: 1

| | | | | | | |
|---|-----------|--|---------------|------------------|----------------------------|----------|
| 7 | 91732A231 | STANDARD HELICAL INSERT (FREE-RUNNING), .190-32 x .285 LG, SST | McMASTER-CARR | 1 | | |
| -3 | -2 | -1 | PART NUMBER | PART DESCRIPTION | MANUFACTURER or MAT'L SPEC | ITEM NO. |
| LIST OF MATERIALS | | | | | | |
| DO NOT SCALE DRAWING | | | | | | |
| INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94 | | | | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED | | | | | | |
| LINEAR .XX = ±.03 .XXX = ±.010 | | | | | | |
| ANGULAR ±1° | | | | | | |
| DIAMETRICAL SEE SPEC S-002 | | | | | | |
| MATERIAL 6061-T6 Al | | | | | | |
| FINISH 4 | | | | | | |
| THIS DRAWING CREATED IN: ACAD MECH IDEAS | | | | | | |
| DESIGNED BY: D. DEAN DATE: 2/15/05 | | | | | | |
| DRAWN BY: R. NAGY 5/16/05 | | | | | | |
| CHECKED BY: J. BRENNAN 6/8/05 | | | | | | |
| APPROVED BY: J. BECHTOLD 6/13/05 | | | | | | |
| APPROVED BY: R. WARNER 6/13/05 | | | | | | |
| PROJECT: MAESTRO | | | | | | |
| TITLE: LENS CAN SUPPORT-LENS 1 STAGE FOCUS MOTOR MOUNT | | | | | | |
| PLOT SIZE SCALE: D - | | | | | | |
| DRAWING NUMBER: 14843 | | | | | | |
| REVISION: A | | | | | | |
| CURRENT TIME/DATE/FILE LOCATION: | | | | | | |
| DRAWING ARCHIVE LOCATION: http://davinci.as.arizona.edu/ccad/default.html | | | | | | |
| SHEET 1 OF 1 | | | | | | |