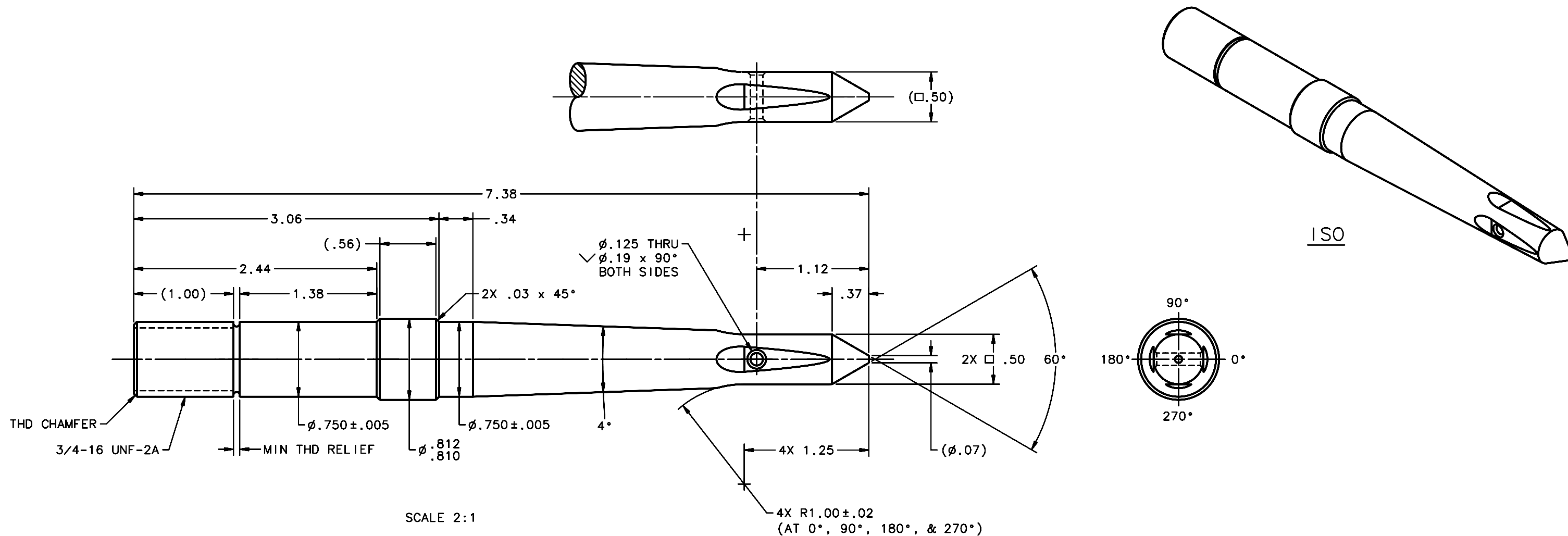


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	11/17/05	R. NAGY	J. BECHTOLD



NOTES:

- BREAK SHARP EDGES & DEBURR.
- MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
- MACHINED FILLETS TO BE R.015 MAX.
- HEAT TREAT TO Br 380 MIN.
- ZINC CHROMATE PER ASTM-B-633-98, TYPE II, GOLD.
- DIMENSIONS ARE BEFORE ZINC CHROMATE.
- QTY REQD: 4.

DO NOT SCALE DRAWING	THIS DRAWING CREATED IN:		Steward Observatory, University of Arizona		
INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94	ACAD <input type="checkbox"/>	MECH <input type="checkbox"/>	IDEAS <input checked="" type="checkbox"/>	933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659	
TOLERANCES UNLESS OTHERWISE SPECIFIED	DESIGNED BY: D. DEAN		DATE: 10/21/05	CATEGORY: MMT	
LINEAR .XX = .02	DRAWN BY: D. DEAN		DATE: 10/23/05	PROJECT: MAESTRO	
ANGULAR .XXX = NA	CHECKED BY: R. NAGY		DATE: 11/14/05	TITLE: TRUSS SPACE FRAME TO WELDMENT DEROTATOR GUIDE PIN	
DIAMETRICAL SEE SPEC S-002	APPROVED: J. BECHTOLD		DATE: 11/17/05	DRAWING NUMBER: 14945	
MATERIAL 4140 ALLOY STEEL ANNEALED	16070	MMT-MAESTRO	APPROVED:	PLOT SIZE SCALE: D -	REVISION: A
FINISH 5	NEXT ASSY	USED ON	APPROVED:	DRAWING NUMBER: 14945	REVISION: A
ASSEMBLY APPLICATION			CURRENT TIME/DATE/FILE LOCATION:		
			DRAWING ARCHIVE LOCATION: http://dovinci.as.arizona.edu/ccad/default.html		