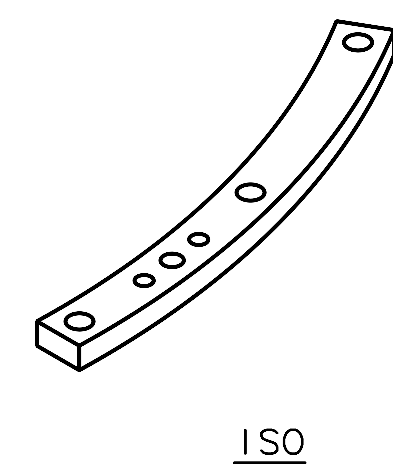
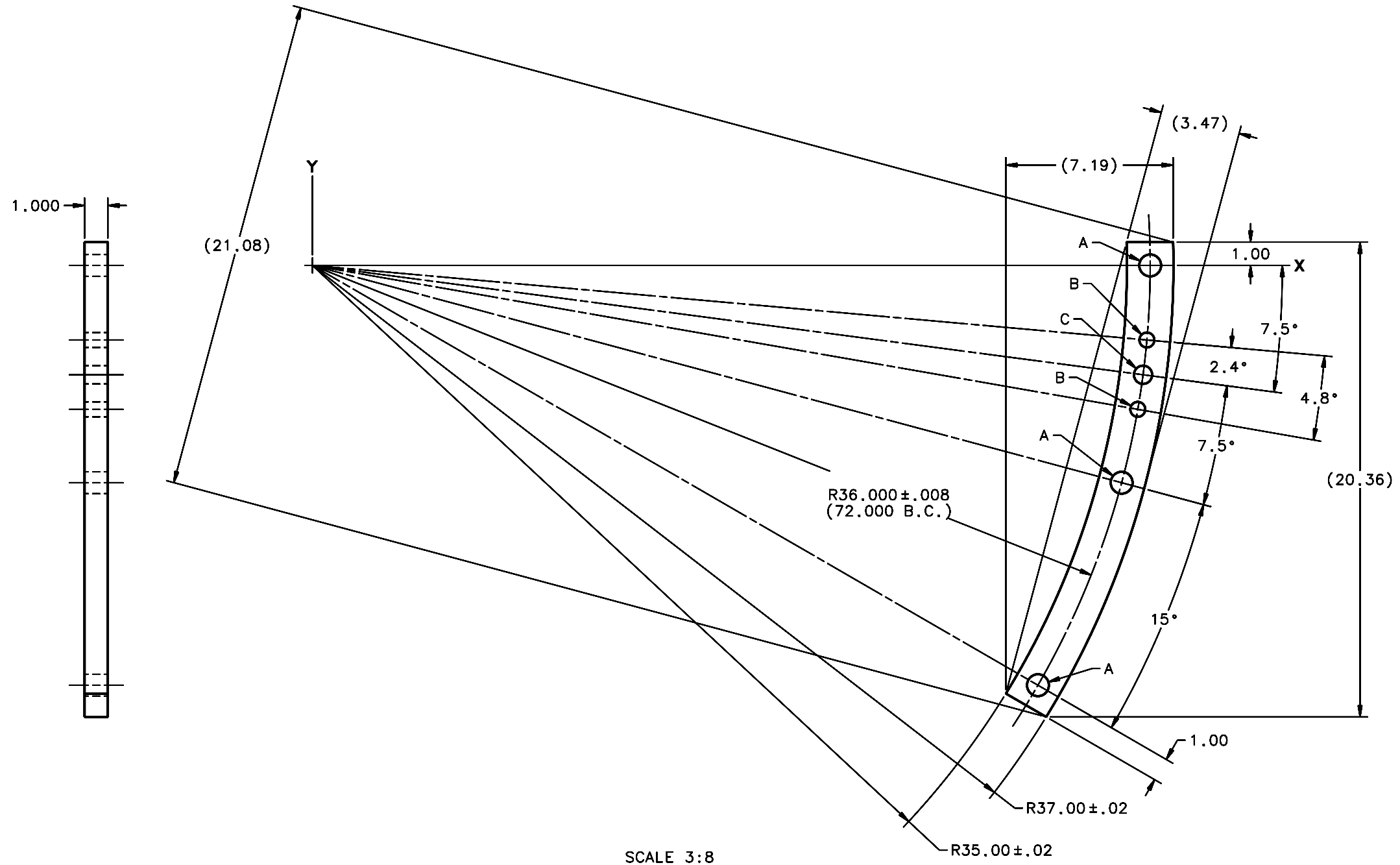


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	11/17/05	R. NAGY	J. BECHTOLD



SCALE 3:8

HOLE	SIZE	QTY
A	φ.938	3
B	φ.641	2
C	φ.781	1

- NOTES:
1. BREAK SHARP EDGES & DEBURR.
  2. MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
  - 3 ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, BLACK.
  4. DIMENSIONS ARE BEFORE ANODIZE.
  5. HOLE LOCATION ANGULAR TOLERANCES NON-CUMULATIVE.
  6. QTY REQD: 2.

DO NOT SCALE DRAWING		THIS DRAWING CREATED IN:		Steward Observatory, University of Arizona	
INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		ACAD <input type="checkbox"/>	MECH <input type="checkbox"/>	IDEAS <input checked="" type="checkbox"/>	933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659
TOLERANCES UNLESS OTHERWISE SPECIFIED		DESIGNED BY: D. DEAN		DATE: 12/25/05	CATEGORY: MMT
LINEAR .XX = ±.02		DRAWN BY: D. DEAN		03/0905	PROJECT: MAESTRO
ANGULAR .XXX = ±.008		CHECKED BY: R. NAGY		11/14/05	TITLE: TRUSS SPACE FRAME TO WELDMENT DEROTATOR RING ARC PLATE BOTH SIDES
DIAMETRICAL SEE SPEC S-002		APPROVED: J. BECHTOLD		11/17/05	
MATERIAL 6061-T6 Al		16070	MMT-MAESTRO	APPROVED:	PLOT SIZE SCALE: D -
FINISH 3		NEXT ASSY	USED ON	APPROVED:	DRAWING NUMBER: 14654
ASSEMBLY APPLICATION		CURRENT TIME/DATE/FILE LOCATION:		REVISION: A	
		DRAWING ARCHIVE LOCATION: http://dovinci.as.arizona.edu/ccad/default.html		SHEET 1 OF 1	