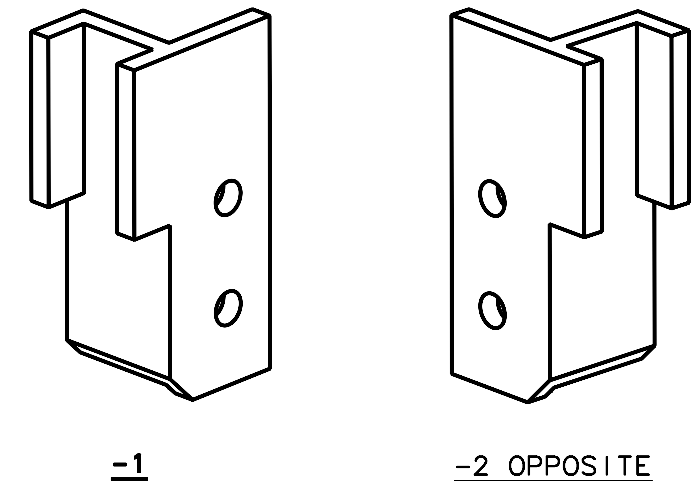
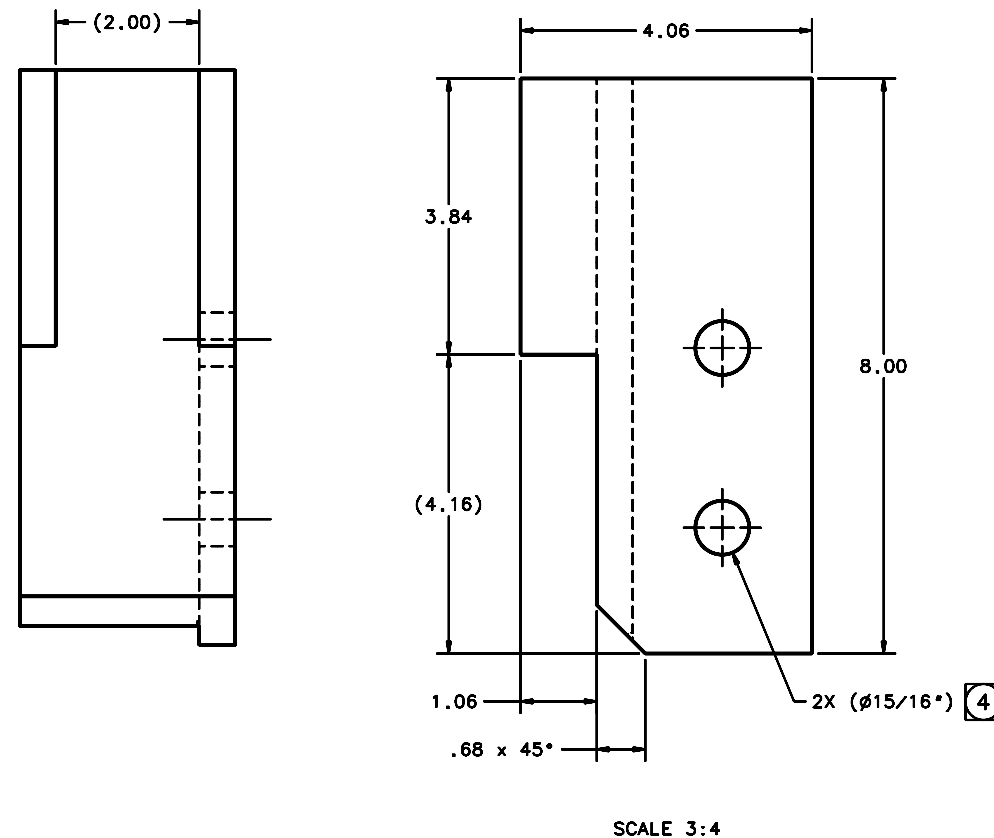
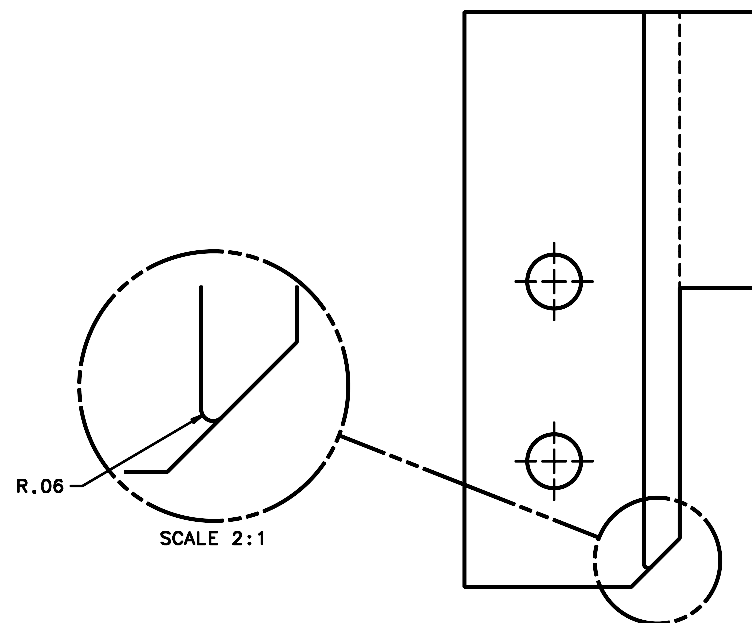
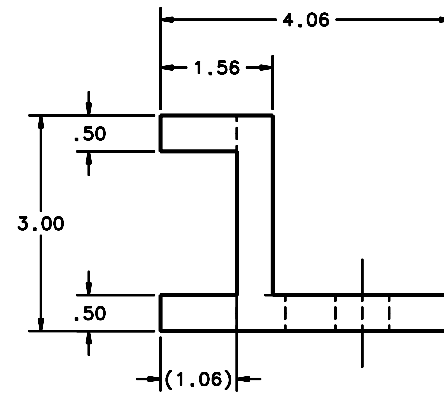


| REVISIONS | | | | |
|-----------|-----------------|---------|------------|------------|
| LTR | DESCRIPTION | DATE | REVISED BY | APPROVED |
| A | INITIAL RELEASE | 4/20/05 | R. NAGY | W. DAVISON |



ISO VIEWS
SCALE NTS

-1 SHOWN
-2 OPPOSITE (MIRROR)

NOTES:

- BREAK SHARP EDGES.
- MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
- MACHINED FILLETS TO BE R.015 MAX.
- LOCATE & WELD -1 & -2 IN PLACE AND MATCH DRILL HOLES PER 14522 FRAME WELDMENT & COUNTERWEIGHT ASSEMBLY, DETAIL A, SHT 3.
- TO BE PAINTED AFTER NOTE 4.
- DIMENSIONS ARE BEFORE PAINTING.

| QTY PER ASSY | PART NUMBER | PART DESCRIPTION | MANUFACTURER or MAT'L SPEC | ITEM NO. |
|--------------|-------------|----------------------|----------------------------|----------|
| | 14631-2 | SHEAR ANGLE BLOCK-RH | | |
| | 14631-1 | SHEAR ANGLE BLOCK-LH | | |

| LIST OF MATERIALS | | | | |
|---|------|--|---|--|
| DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94 | | | | |
| ACAD | MECH | IDEAS | THIS DRAWING CREATED IN: <input type="checkbox"/> ACAD <input type="checkbox"/> MECH <input checked="" type="checkbox"/> IDEAS | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR .XX - HA .XX - 2.03 .XXX - NA DIAMETRICAL SEE SPEC S-002 | | DESIGNED BY: D. DEAN DRAWN BY: D. DEAN CHECKED BY: T. HOPPER APPROVED: J. BECHTOLD APPROVED: R. WARNER | | |
| MATERIAL ASTM A36 STEEL | | DATE: 1/15/05 3/02/05 4/13/05 4/20/05 4/20/05 | | |
| FINISH 5 | | PROJECT: MAESTRO TITLE: INSTRUMENT CART SHEAR ANGLE BLOCK | | |
| NEXT ASSY USED ON | | CATEGORY: MMT 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659 | | |
| ASSEMBLY APPLICATION | | DRAWING NUMBER: 14631 SHEET 1 OF 1 | | |