



SCALE 4:1

- NOTES:
1. BREAK SHARP EDGES & DEBURR.
 2. MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
 3. MACHINED FILLETS TO BE .015 MAX.
 4. ANODIZE PER MIL-A-8625, TYPE II, CLASS 2 - BLACK.
 5. ALL DIMENSIONS APPLICABLE BEFORE ANODIZING.

REVISIONS			
LTR	DESCRIPTION	DATE	REVIEWED BY / APPROVED
A	INITIAL RELEASE	03/28/04	J. DEAN / G. LANDIS

DO NOT SCALE DRAWING		THIS DRAWING CREATED IN:		Steward Observatory, University of Arizona	
TOLERANCES UNLESS OTHERWISE SPECIFIED		ASAP		833 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7856	
TOLERANCES IN ACCORDANCE WITH ISO 2768-MS		MACH		PROJECT: MMT	
UNLESS OTHERWISE SPECIFIED		DESIGNED BY: D. DEAN		DATE: 06/27/04	
LINES: 1.000		DRAWN BY: G. LANDIS		DATE: 06/27/04	
SPACES: 0.250		APPROVED BY: M. NEED		DATE: 06/27/04	
HOLE DIMENSIONS: 0.000		MATERIAL: AL ALLOY 6061-T6		PART OR BOM CODE: D -	
HOLE SPACING: 0.000		NEXT ASSY USED ON: 14246		DRAWING NUMBER: 14246	
HOLE DIA: 0.000		FINISH: 4		REVISION: A	
HOLE DIA: 0.000		ASSEMBLY APPLICATION:		COMPANY TOLERANCE/PLATE LOCATION:	
HOLE DIA: 0.000		COMPANY TOLERANCE/PLATE LOCATION:		DRAWING NUMBER: 14246	
HOLE DIA: 0.000		COMPANY TOLERANCE/PLATE LOCATION:		SHEET 1 OF 1	