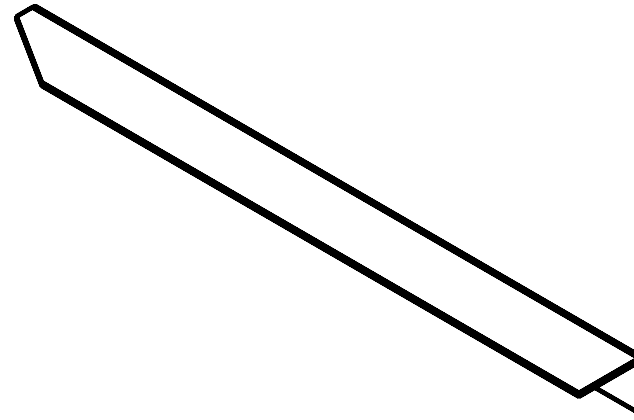
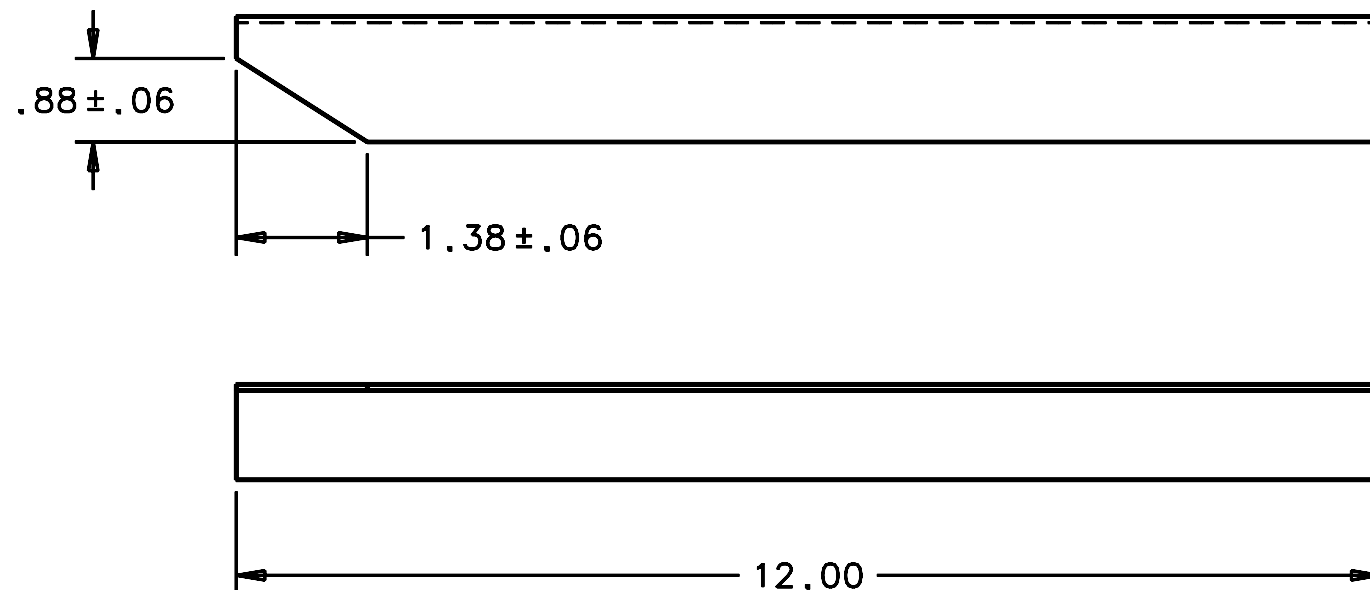


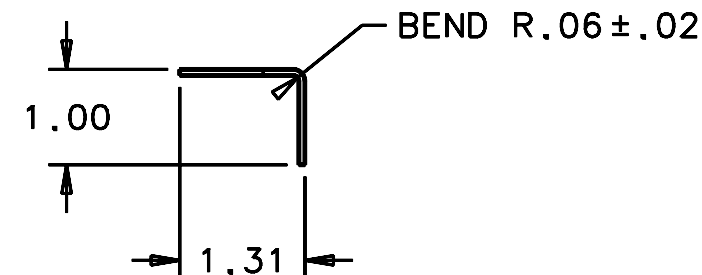
REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	3/29/05	R. NAGY	G. LANDIS
B	ADDED 1.38 BEVEL	9/16/05	R. NAGY	W. DAVISON



SCALE NTS



SCALE 1:2



NOTES:

- BREAK SHARP EDGES.
- HEAT TREATMENT: A. HEAT TREAT AT 315°C FOR 60 MINUTES IN AIR.  
B. COOL TO ROOM TEMPERATURE IN AIR.  
C. HOLD AT 95°C FOR 49 HOURS IN AIR.  
D. COOL TO ROOM TEMPERATURE IN AIR.
- (1) REQUIRED PER NEXT ASSEMBLY.

DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94	THIS DRAWING CREATED IN:			Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659				
	ACAD <input type="checkbox"/>	MECH <input type="checkbox"/>	IDEAS <input checked="" type="checkbox"/>	DESIGNED BY: D. DEAN	DATE: 12/17/04	CATEGORY: MMT		
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR            ANGULAR .X    - .NA            AT° .XX   - 2.02 .XXX - .NA DIAMETRICAL SEE SPEC S-002				DRAWN BY: R. NAGY	12/20/04	PROJECT: MAESTRO		
				CHECKED BY: G. LANDIS	3/21/05	TITLE: GRATING CELL PLATFORM FLOOR STIFFENER		
<small>DIMENSIONS ARE IN INCHES / DIMENSIONS IN [ ] ARE METRIC</small>				APPROVED: M. REED	3/29/05			
MATERIAL INVAR 36 ALLOY, 16 B.G. (.0625)	13435	MMT		APPROVED: J. BECHTOLD	3/29/05			
FINISH NONE	NEXT ASSY	USED ON		APPROVED:		PLOT SIZE B	SCALE: -	
	ASSEMBLY APPLICATION			APPROVED:		DRAWING NUMBER: 14501	REVISION: B	
CURRENT TIME/DATE/FILE LOCATION:							SHEET 1 OF 1	
DRAWING ARCHIVE LOCATION: <a href="http://devinci1.cs.arizona.edu/ocod/default.html">http://devinci1.cs.arizona.edu/ocod/default.html</a>								