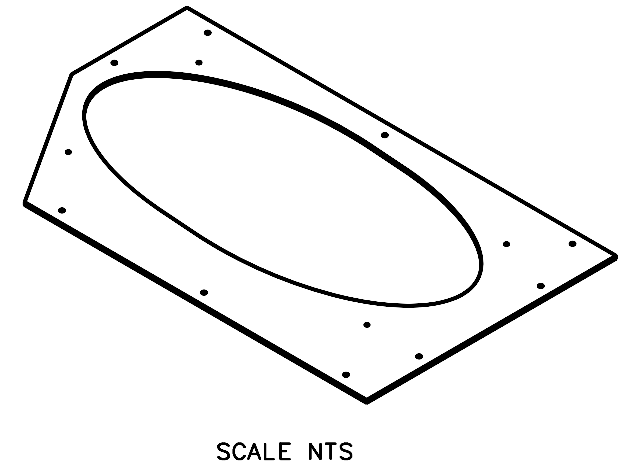
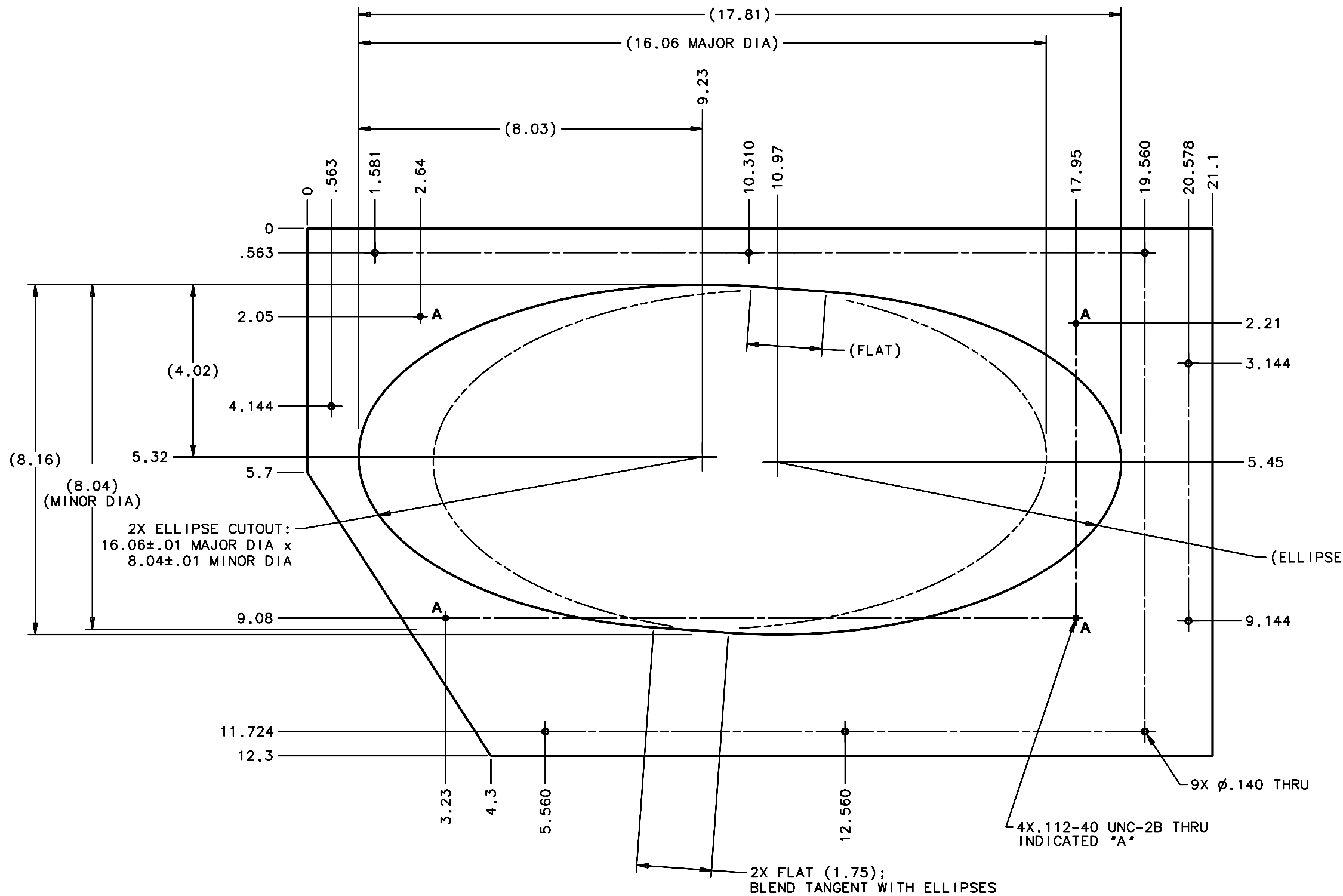


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	05/09/05	J. BRENNAN	G. LANDIS



- NOTES:
1. 1 REQUIRED.
  2. BREAK SHARP EDGES & DEBURR.
  3. MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
  4. ZINC CHROMATE PER ASTM-B-633-98, TYPE II, BLACK.
  5. DIMENSIONS ARE BEFORE ZINC CHROMATE.
  6. HEAT TREATMENT:
    - A. HEAT TREAT AT 315°C FOR 60 MINUTES IN AIR.
    - B. COOL TO ROOM TEMPERATURE IN AIR.
    - C. HOLD AT 95°C FOR 49 HOURS IN AIR.
    - D. COOL TO ROOM TEMPERATURE IN AIR.

SCALE 3:4

DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		THIS DRAWING CREATED IN: ACAD <input type="checkbox"/> MECH <input type="checkbox"/> IDEAS <input checked="" type="checkbox"/>		Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659		
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR .1 - .4 .03 .5 - .9 .01 1.0 - 3.0 .005 ANGULAR .1° .01° DIAMETRICAL SEE SPEC S-002		DESIGNED BY: D. DEAN/S.M.	DATE: 8/31/04	CATEGORY: MMT		
MATERIAL INVAR 36 ALLOY		DRAWN BY: R. NAGY	10/20/04	PROJECT: MAESTRO		
FINISH 3		CHECKED BY: G. LANDIS	03/21/05	TITLE: GRATING BAFFLE		
NEXT ASSY USED ON		APPROVED: M. REED	05/09/05	DRAWING NUMBER: 14259		
ASSEMBLY APPLICATION		APPROVED: J. BECHTOLD	05/09/05	REVISION: A		
CURRENT TIME/DATE/FILE LOCATION:		DRAWING ARCHIVE LOCATION: <a href="http://devinci.as.arizona.edu/ccad/default.html">http://devinci.as.arizona.edu/ccad/default.html</a>		SHEET 1 OF 1		