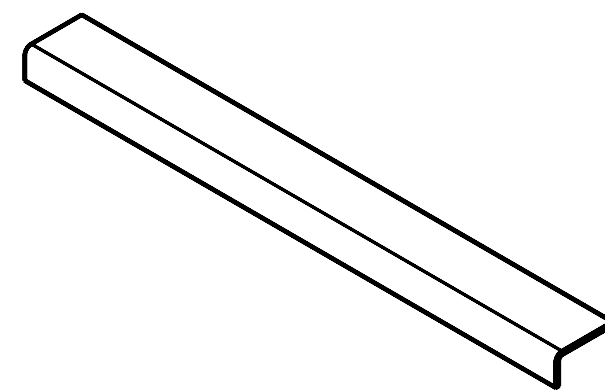
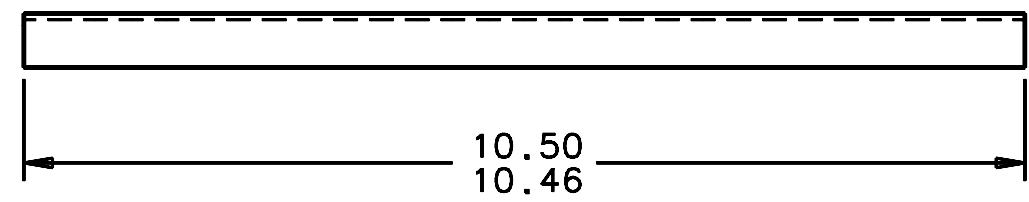


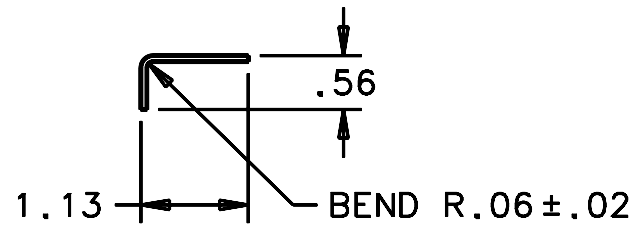
REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	05/09/05	J. BRENNAN	G. LANDIS



SCALE NTS



SCALE 1:2



NOTES:

- 1 REQUIRED.
- BREAK SHARP EDGES & DEBURR.
- HEAT TREATMENT: A. HEAT TREAT AT 315°C FOR 60 MINUTES IN AIR.  
 B. COOL TO ROOM TEMPERATURE IN AIR.  
 C. HOLD AT 95°C FOR 49 HOURS IN AIR.  
 D. COOL TO ROOM TEMPERATURE IN AIR.

DO NOT SCALE DRAWING		THIS DRAWING CREATED IN:			Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659					
INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		ACAD	MECH	IDEAS	DESIGNED BY:	DATE:	CATEGORY:			
TOLERANCES UNLESS OTHERWISE SPECIFIED		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	S. MATHEWS	9/13/04	MMT			
L LINEAR					DRAWN BY:	10/12/04	PROJECT: MAESTRO			
.XX ± .02					CHECKED BY:	03/21/05	TITLE: GRATING CELL-STRUCTURAL			
.XXX ± NA					G. LANDIS		EDGE CLIP-BOTTOM LEFT			
ANGULAR ±1°					APPROVED:	05/09/05				
DIAMETRICAL SEE SPEC S-002					M. REED					
MATERIAL					APPROVED:	05/09/05	PLOT SIZE	SCALE:	DRAWING NUMBER:	REVISION:
INVAR 36 ALLOY, 16 B.G. (.0625)		13597	MMT-MAESTRO		R. WARNER	05/09/05	B	-	14196	A
FINISH NONE		NEXT ASSY	USED ON		APPROVED:					
		ASSEMBLY APPLICATION			CURRENT TIME/DATE/FILE LOCATION:					SHEET 1 OF 1
					DRAWING ARCHIVE LOCATION: <a href="http://davinci.es.orizona.edu/ocod/dofull.html">http://davinci.es.orizona.edu/ocod/dofull.html</a>					