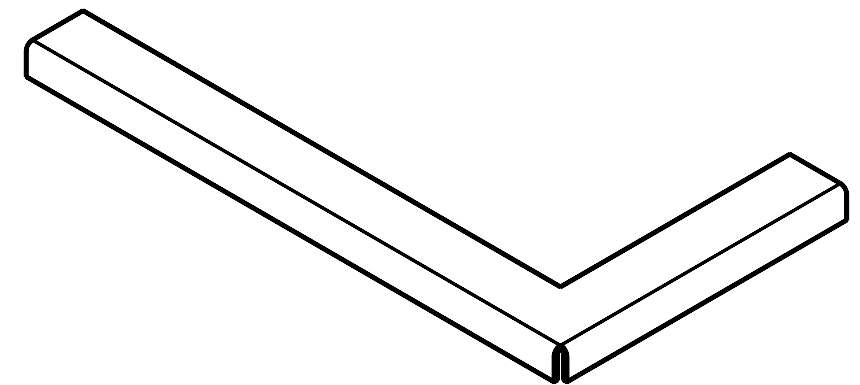
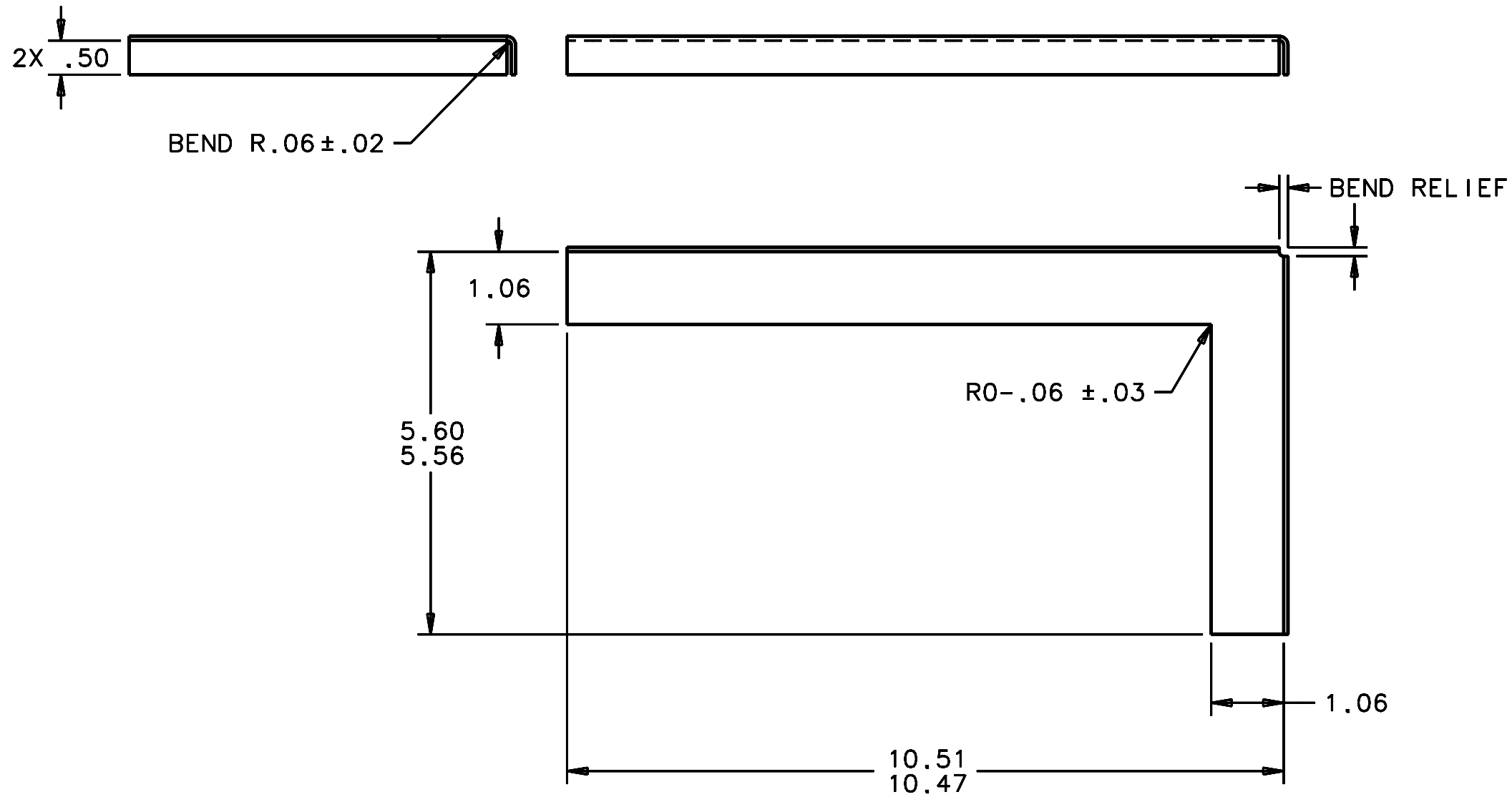


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	05/09/05	J. BRENNAN	G. LANDIS



SCALE NTS

SCALE 1:2

OPPOSITE HAND PART OF 14194

NOTES:

- 2 REQUIRED.
- BREAK SHARP EDGES & DEBURR.
- HEAT TREATMENT: A. HEAT TREAT AT 315°C FOR 60 MINUTES IN AIR.
B. COOL TO ROOM TEMPERATURE IN AIR.
C. HOLD AT 95°C FOR 49 HOURS IN AIR.
D. COOL TO ROOM TEMPERATURE IN AIR.

DO NOT SCALE DRAWING		THIS DRAWING CREATED IN:			Steward Observatory, University of Arizona			
INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		ACAD	MECH	IDEAS	933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659			
TOLERANCES UNLESS OTHERWISE SPECIFIED		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	DESIGNED BY:	DATE:	CATEGORY:	
LINEAR ANGULAR					S. MATHEWS	9/13/04	MMT	
.X - NA ±1°					DRAWN BY:	10/12/04	PROJECT:	MAESTRO
.XX - ±.02					CHECKED BY:	03/21/05	TITLE:	GRATING CELL-STRUCTURAL
.XXX - NA					G. LANDIS		EDGE CLIP-	
DIAMETRICAL SEE SPEC S-002					APPROVED:	05/09/05	TOP LEFT/BOTTOM RIGHT	
					M. REED			
MATERIAL					APPROVED:	05/09/05	PLOT SIZE	SCALE:
INVAR 36 ALLOY, 16 B.G. (.0625)		13597	MMT-MAESTRO		J. BECTOLD		B	-
FINISH		NEXT ASSY	USED ON		R. WARNER		DRAWING NUMBER:	REVISION:
NONE							14195	A
ASSEMBLY APPLICATION		CURRENT TIME/DATE/FILE LOCATION:				SHEET 1 OF 1		
		DRAWING ARCHIVE LOCATION: http://davinci.es.orizona.edu/ocod/dofou11.html						