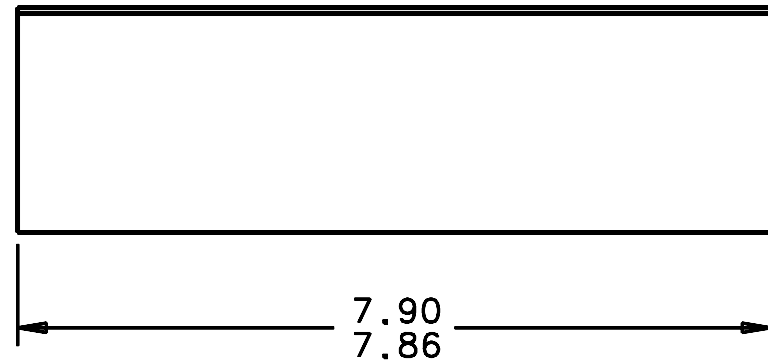
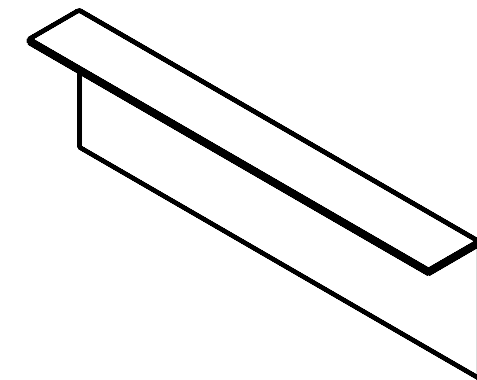
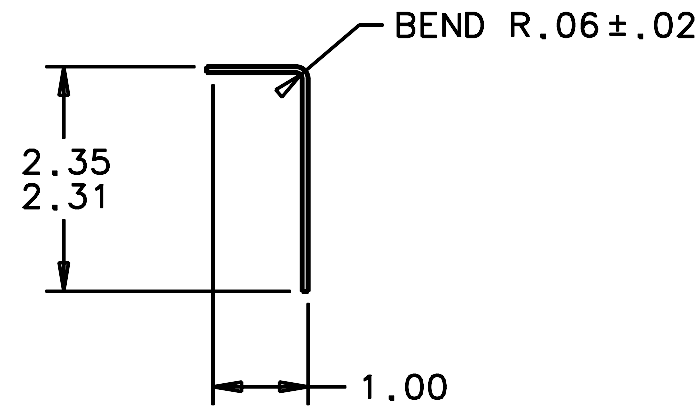


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	05/09/05	J. BRENNAN	G. LANDIS



SCALE 1:2



SCALE NTS

NOTES:

1. 1 REQUIRED.
2. BREAK SHARP EDGES & DEBURR.
3. HEAT TREATMENT: A. HEAT TREAT AT 315°C FOR 60 MINUTES IN AIR.
B. COOL TO ROOM TEMPERATURE IN AIR.
C. HOLD AT 95°C FOR 49 HOURS IN AIR.
D. COOL TO ROOM TEMPERATURE IN AIR.

DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		THIS DRAWING CREATED IN: ACAD <input type="checkbox"/> MECH <input type="checkbox"/> IDEAS <input checked="" type="checkbox"/>			Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659				
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR ANGULAR .1 - NA ±1° .05 - 2.02 .025 - NA DIAMETRICAL SEE SPEC S-002		DESIGNED BY: S. MATHEWS		DATE: 9/7/04		CATEGORY: MMT			
MATERIAL INVAR 36 ALLOY, 16 B.G. (.0625)		DRAWN BY: R. NAGY		10/13/04		PROJECT: MAESTRO			
FINISH NONE		CHECKED BY: G. LANDIS		03/21/05		TITLE: GRATING CELL-STRUCTURAL WALL CLADDING-INBOARD-RIGHT			
ASSEMBLY APPLICATION		APPROVED: M. REED		05/09/05		PLOT SIZE SCALE: B -			
NEXT ASSY USED ON		APPROVED: J. BECHTOLD		5/09/05		DRAWING NUMBER: 14193		REVISION: A	
		APPROVED: R. WARNER		05/09/05		CURRENT TIME/DATE/FILE LOCATION: DRAWING ARCHIVE LOCATION: http://devinci.cs.arizona.edu/ocod/default.html			
								SHEET 1 OF 1	