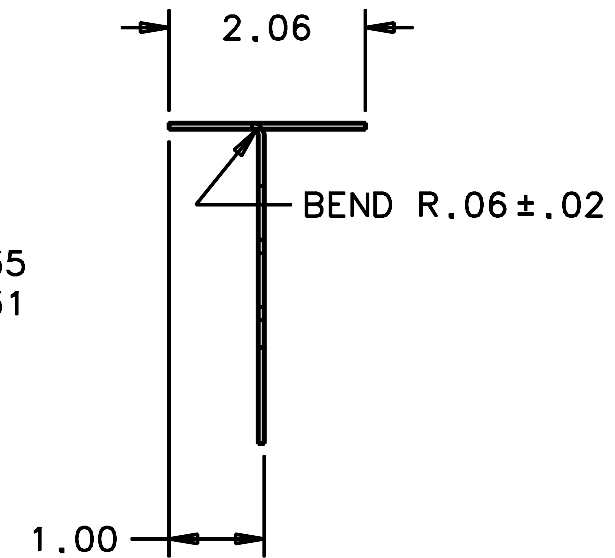
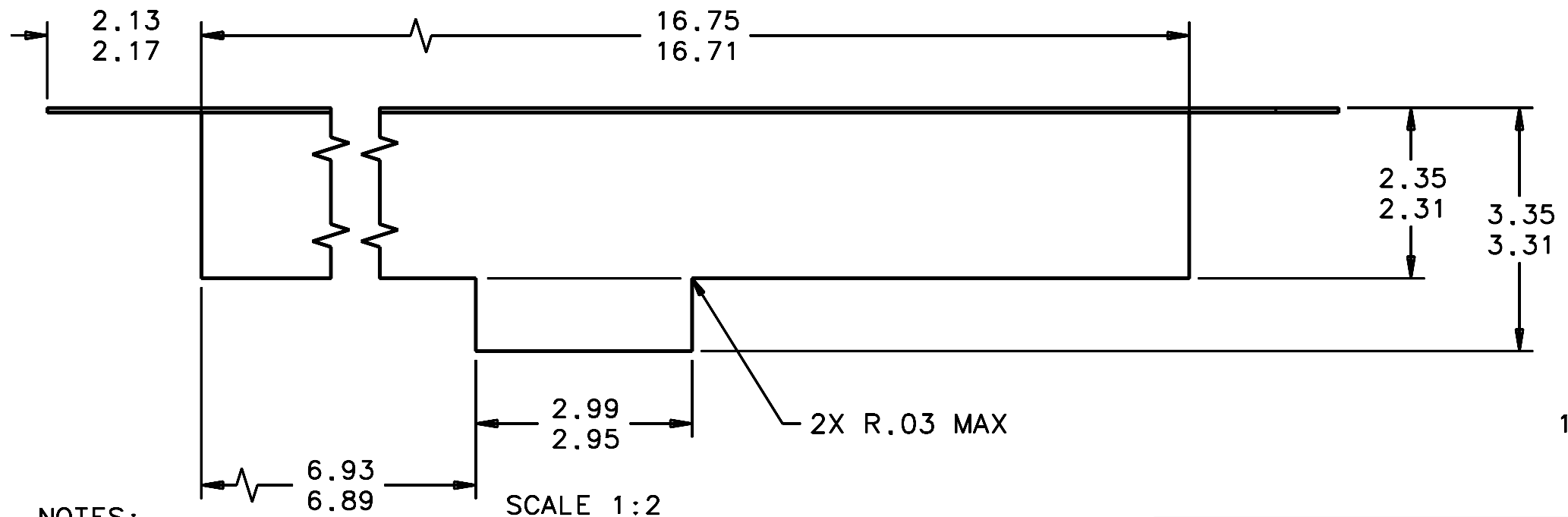
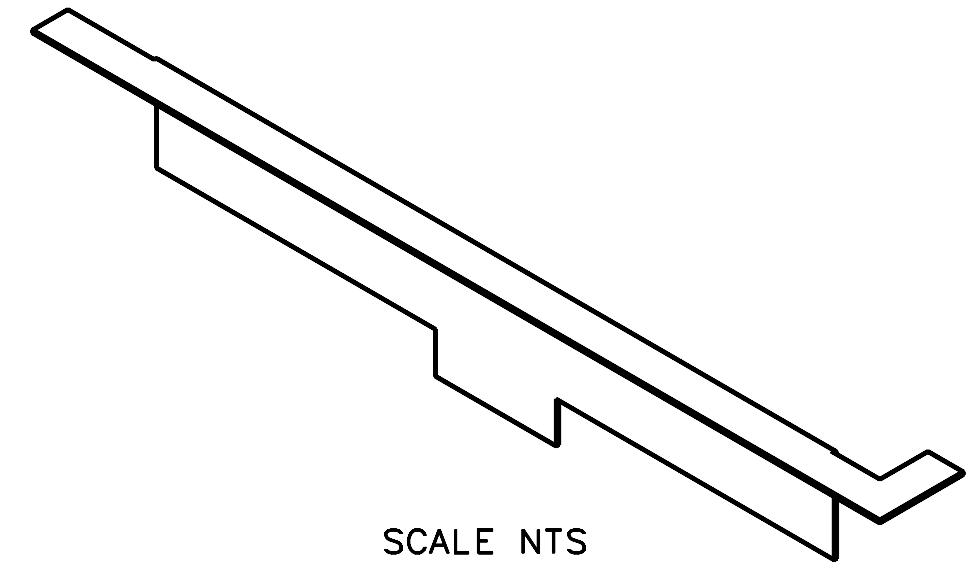
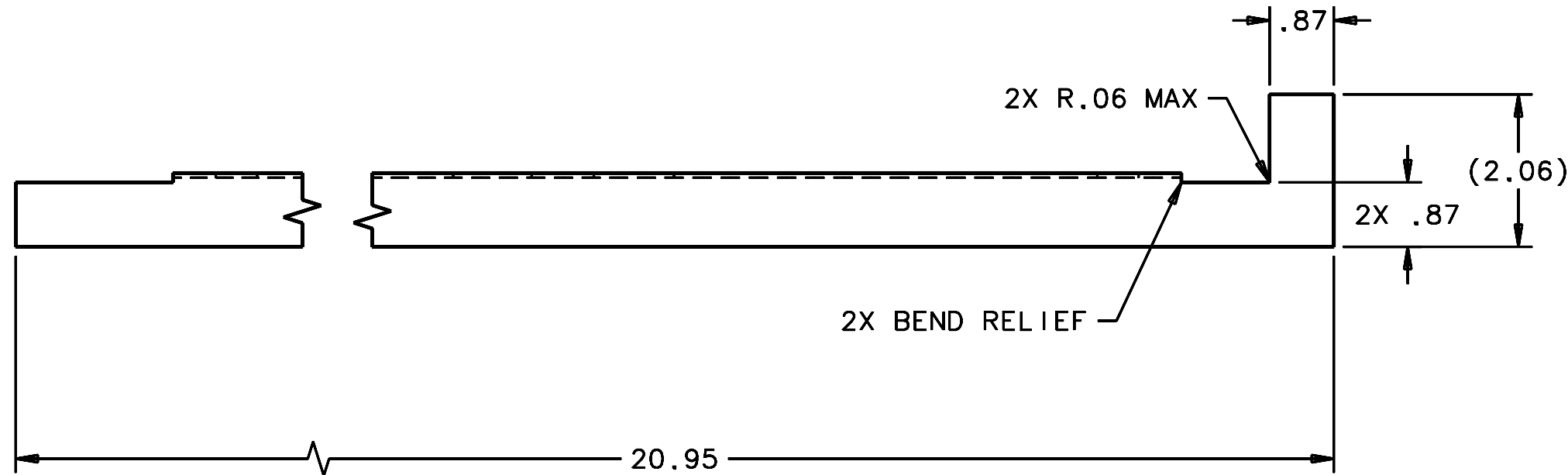


| REVISIONS | | | | |
|-----------|-----------------|----------|------------|-----------|
| LTR | DESCRIPTION | DATE | REVISED BY | APPROVED |
| A | INITIAL RELEASE | 05/09/05 | J. BRENNAN | G. LANDIS |



NOTES:

1. 1 REQUIRED.
2. BREAK SHARP EDGES & DEBURR.
3. HEAT TREATMENT: A. HEAT TREAT AT 315°C FOR 60 MINUTES IN AIR.
B. COOL TO ROOM TEMPERATURE IN AIR.
C. HOLD AT 95°C FOR 49 HOURS IN AIR.
D. COOL TO ROOM TEMPERATURE IN AIR.

| | | | | | | | |
|---|--|---|--|---|-----------------|---|--|
| DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94 | | THIS DRAWING CREATED IN: ACAD <input type="checkbox"/> MECH <input type="checkbox"/> IDEAS <input checked="" type="checkbox"/> | | Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659 | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR .X - MA .XX - 2.02 .XXX - MA ANGULAR ±1° DIAMETRICAL SEE SPEC S-002 | | | | DESIGNED BY: S. MATHEWS | DATE: 9/7/04 | CATEGORY: MMT | |
| MATERIAL INVAR 36 ALLOY, 16 B.G. (.0625) | | 13597 MMT-MAESTRO | | DRAWN BY: R. NAGY | 10/13/04 | PROJECT: MAESTRO | |
| FINISH NONE | | NEXT ASSY USED ON | | CHECKED BY: G. LANDIS | 03/21/05 | TITLE: GRATING CELL-STRUCTURAL WALL CLADDING-INBOARD-BOTTOM | |
| ASSEMBLY APPLICATION | | | | APPROVED: M. REED | 05/09/05 | PLOT SIZE SCALE: B - | |
| | | | | APPROVED: J. BECHTOLD | 05/09/05 | DRAWING NUMBER: 14192 | |
| | | | | APPROVED: R. WARNER | 05/09/05 | REVISION: A | |
| | | | | CURRENT TIME/DATE/FILE LOCATION: DRAWING ARCHIVE LOCATION: http://devinci.os.arizona.edu/ocod/default.html | | | |
| | | | | SHEET 1 OF 1 | | | |