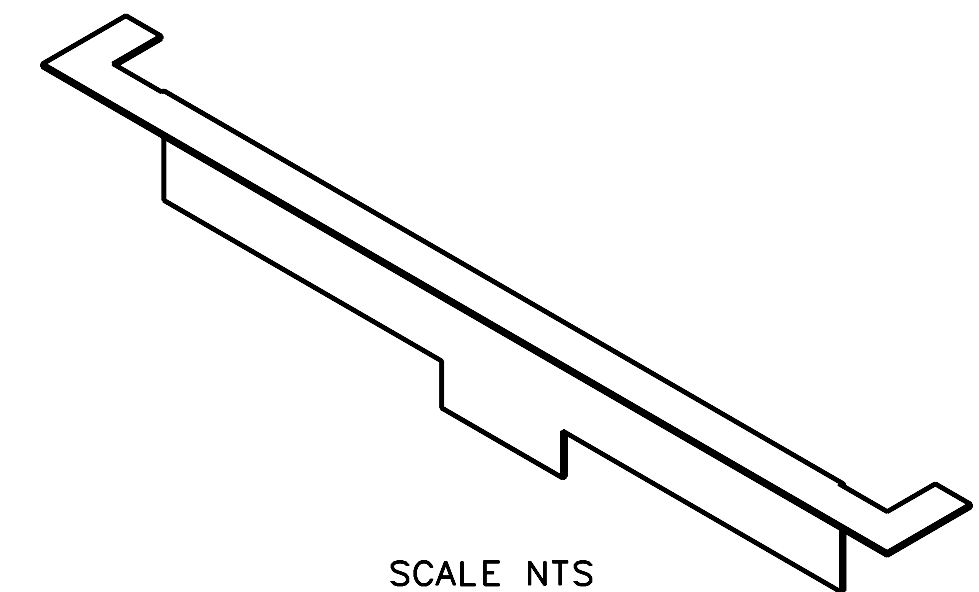
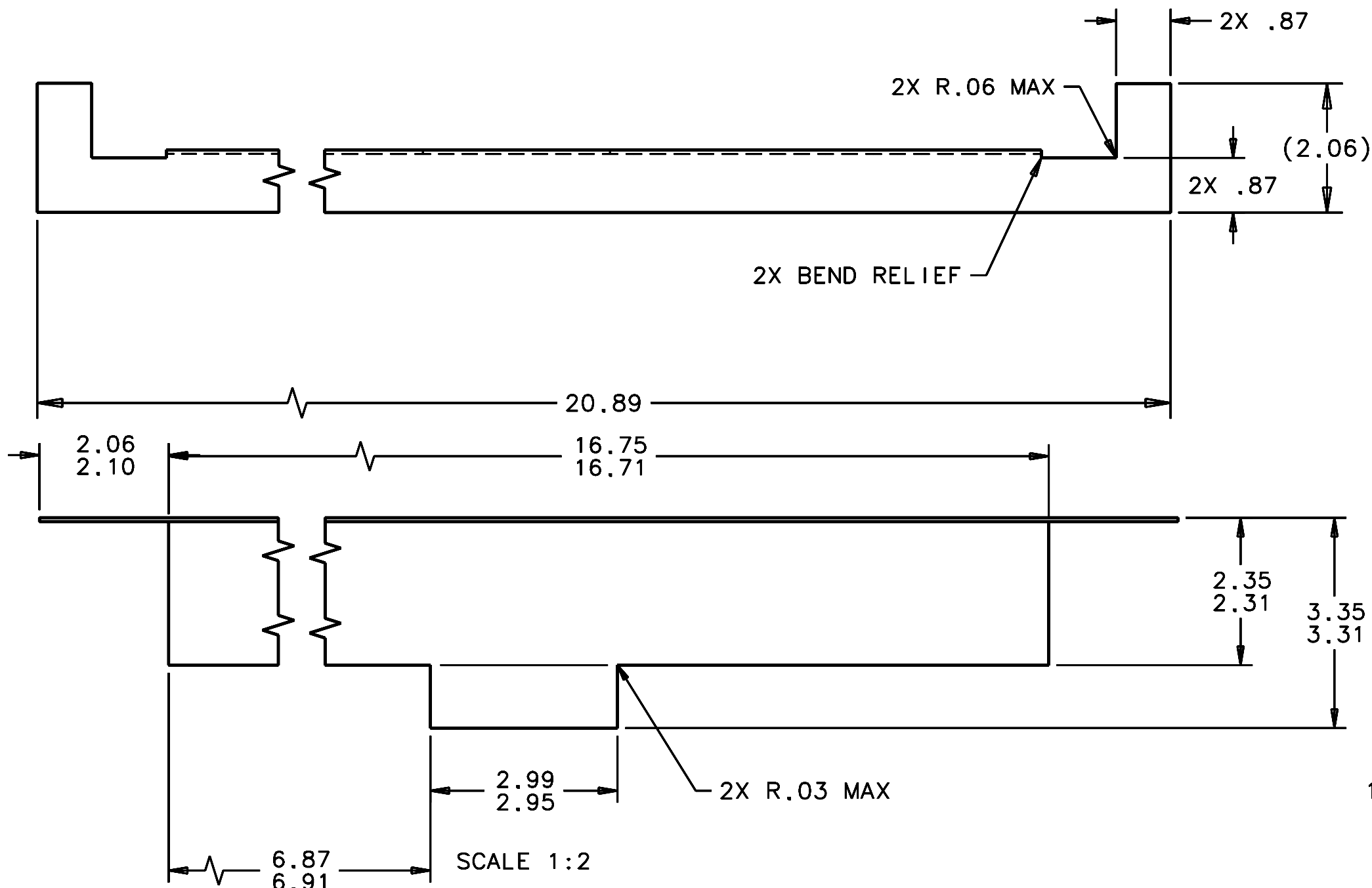


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	05/09/05	J. BRENNAN	G. LANDIS



- NOTES:
- 1 REQUIRED.
  - BREAK SHARP EDGES & DEBURR.
  - HEAT TREATMENT: A. HEAT TREAT AT 315°C FOR 60 MINUTES IN AIR.  
B. COOL TO ROOM TEMPERATURE IN AIR.  
C. HOLD AT 95°C FOR 49 HOURS IN AIR.  
D. COOL TO ROOM TEMPERATURE IN AIR.

DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94	THIS DRAWING CREATED IN: ACAD <input type="checkbox"/> MECH <input type="checkbox"/> IDEAS <input checked="" type="checkbox"/>	Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659	
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR .XX - MA .XX - MA ANGULAR ±1°	DESIGNED BY: S. MATHEWS DATE: 9/7/04	CATEGORY: MMT	
DIAMETRICAL SEE SPEC S-002	DRAWN BY: R. NAGY DATE: 10/14/04	PROJECT: MAESTRO	
MATERIAL INVAR 36 ALLOY, 16 B.G. (.0625)	CHECKED BY: G. LANDIS DATE: 03/21/05	TITLE: GRATING CELL-STRUCTURAL WALL CLADDING-INBOARD-TOP	
FINISH NONE	APPROVED: M. REED DATE: 05/09/05	PLOT SIZE: B SCALE: - DRAWING NUMBER: 14190 REVISION: A	
ASSEMBLY APPLICATION	APPROVED: J. BECHTOLD DATE: 05/09/05	CURRENT TIME/DATE/FILE LOCATION:	
	APPROVED: R. WARNER DATE: 05/09/05	DRAWING ARCHIVE LOCATION: <a href="http://devinci.es.arizona.edu/ocod/default.html">http://devinci.es.arizona.edu/ocod/default.html</a>	
		SHEET 1 OF 1	