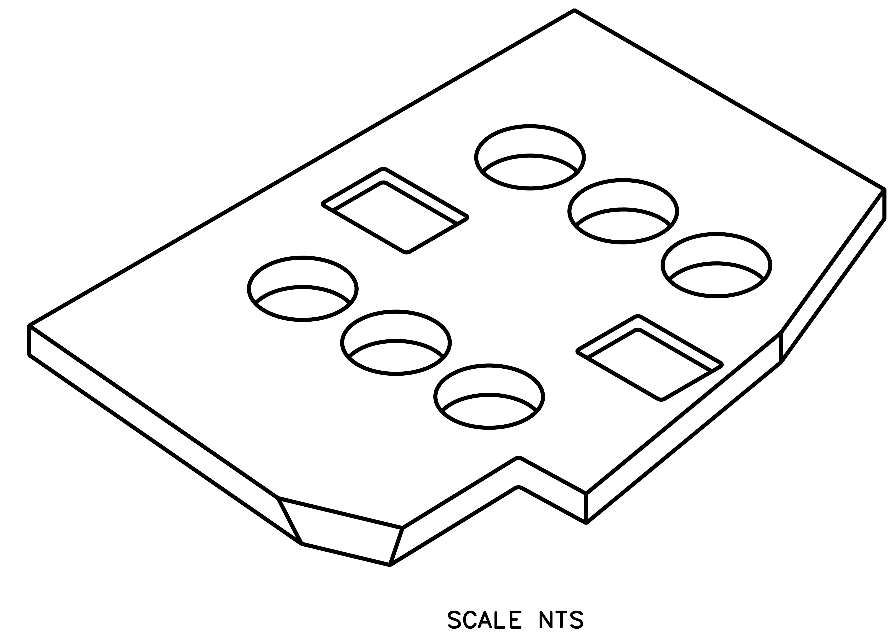
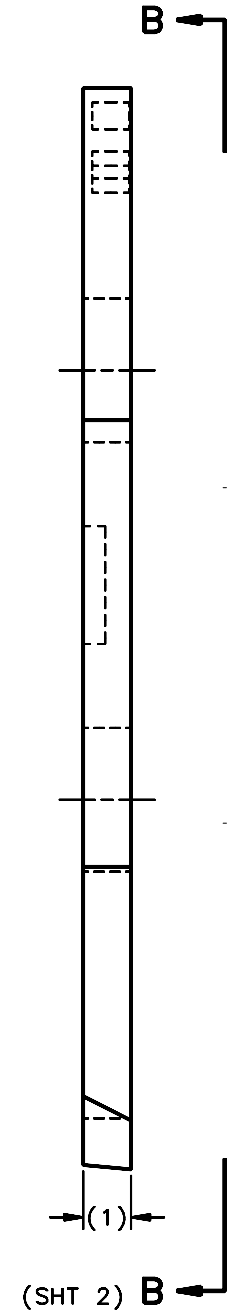
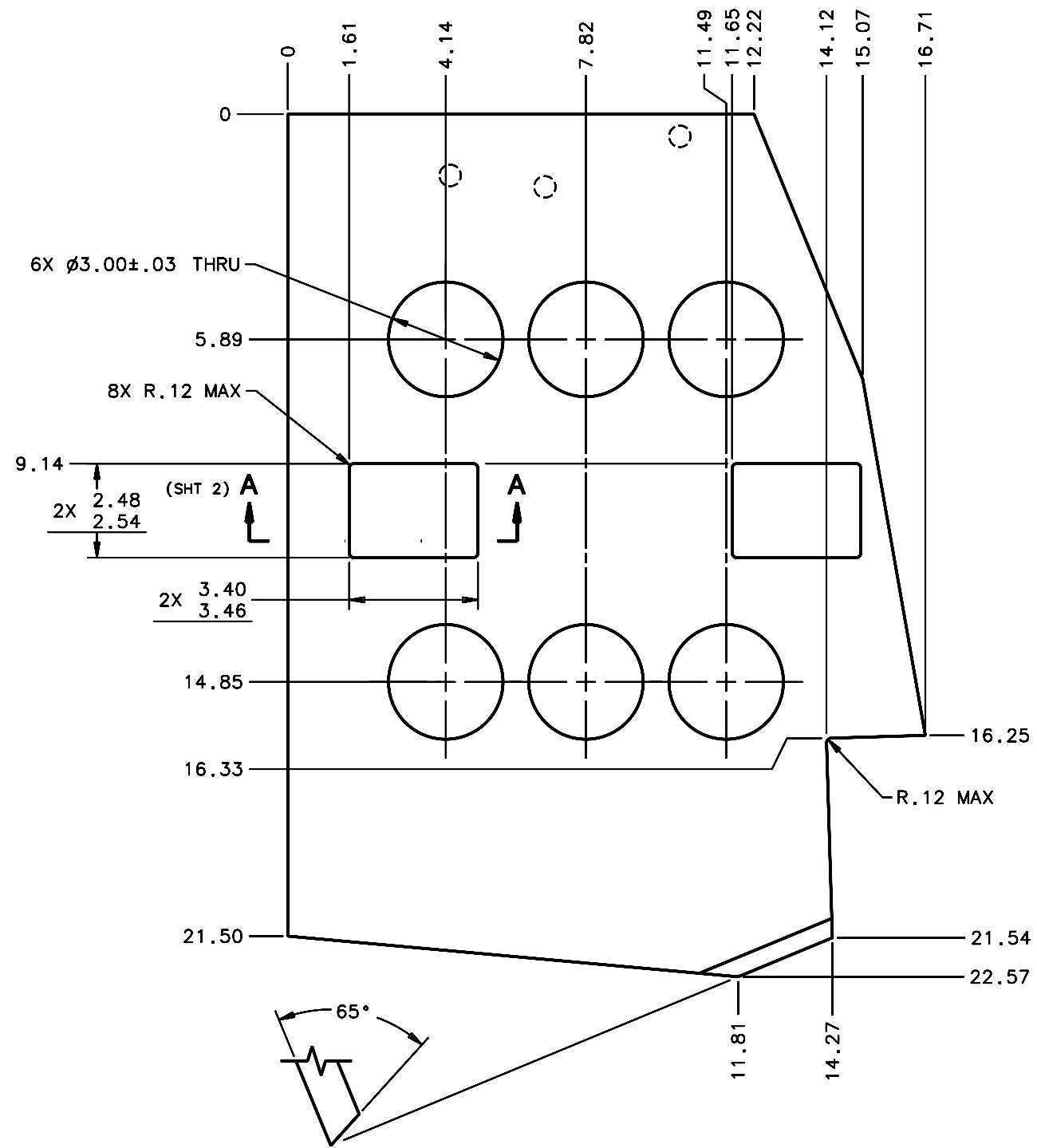


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	3/22/05	R. NAGY	G. LANDIS
B	SIMPLIFIED INSERT INSTL HOLE: DELETED INNER SHLDR & REDUCED DEPTH	6/2/05	R. NAGY	R. WARNER



NOTES:

- MATERIAL: MAKE FROM BLANK AS CUT FROM 13594 COMPOSITE PANEL PART LAYOUT.
- BREAK SHARP EDGES & DEBURR HOLES.
- VIEW B-B (SHT 2): NOTED HOLE IS FOR A NAS1832-3N6 MOLDED-IN INSERT AS SPECIFIED PER 13719 NEXT ASSEMBLY. ALSO SEE DOCUMENT NO. SP14038 FOR ADDITIONAL HOLE PREPARATION DATA.
- (1) REQUIRED PER NEXT ASSEMBLY.

DO NOT SCALE DRAWING		THIS DRAWING CREATED IN:		Steward Observatory, University of Arizona	
INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		ACAD	MECH	933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659	
TOLERANCES UNLESS OTHERWISE SPECIFIED		<input type="checkbox"/>	<input type="checkbox"/>	DESIGNED BY: S. MATHEWS/D. DEAN	DATE: 11/17/04
LINEAR .X = NA .XX = ±.03 .XXX = ±.010		<input type="checkbox"/>	<input checked="" type="checkbox"/>	DRAWN BY: R. NAGY	11/23/04
ANGULAR .XXX = ±.010				CHECKED BY: G. LANDIS	3/21/05
DIAMETRICAL SEE SPEC S-002				APPROVED: M. REED	3/22/05
MATERIAL				APPROVED: J. BECHTOLD	3/22/05
①		13719	MMT	APPROVED:	
FINISH NONE		NEXT ASSY	USED ON	APPROVED:	
ASSEMBLY APPLICATION		CURRENT TIME/DATE/FILE LOCATION:		PLOT SIZE SCALE:	D -
		DRAWING ARCHIVE LOCATION: <a href="http://dovinc1.as.arizona.edu/ocod/default.html">http://dovinc1.as.arizona.edu/ocod/default.html</a>		DRAWING NUMBER:	13736
				REVISION:	B