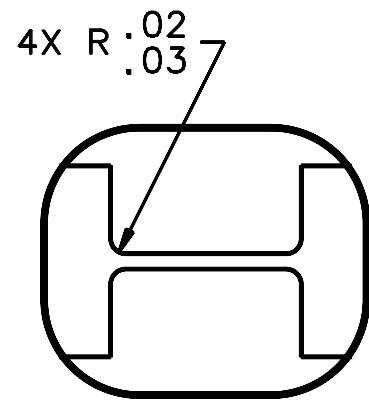
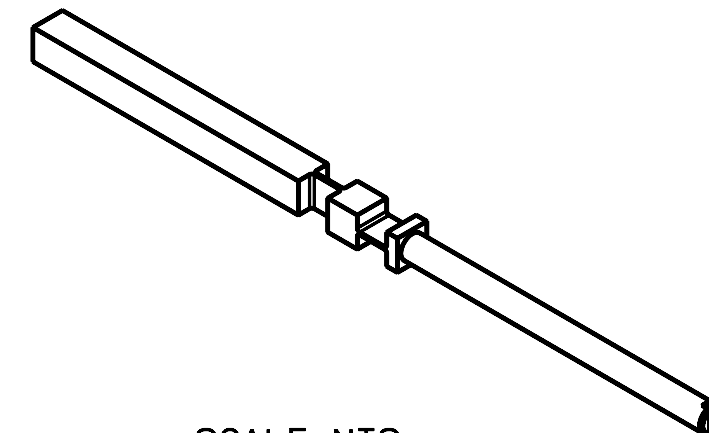
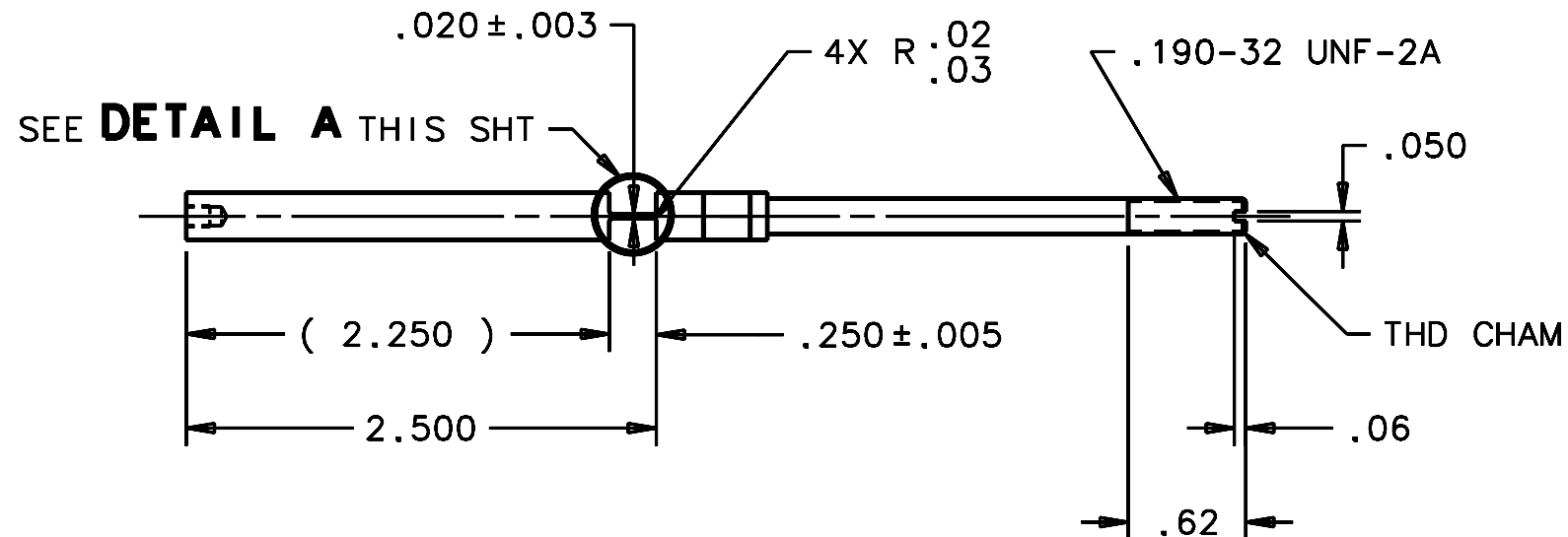


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	05/09/05	J. BRENNAN	G. LANDIS



DETAIL A

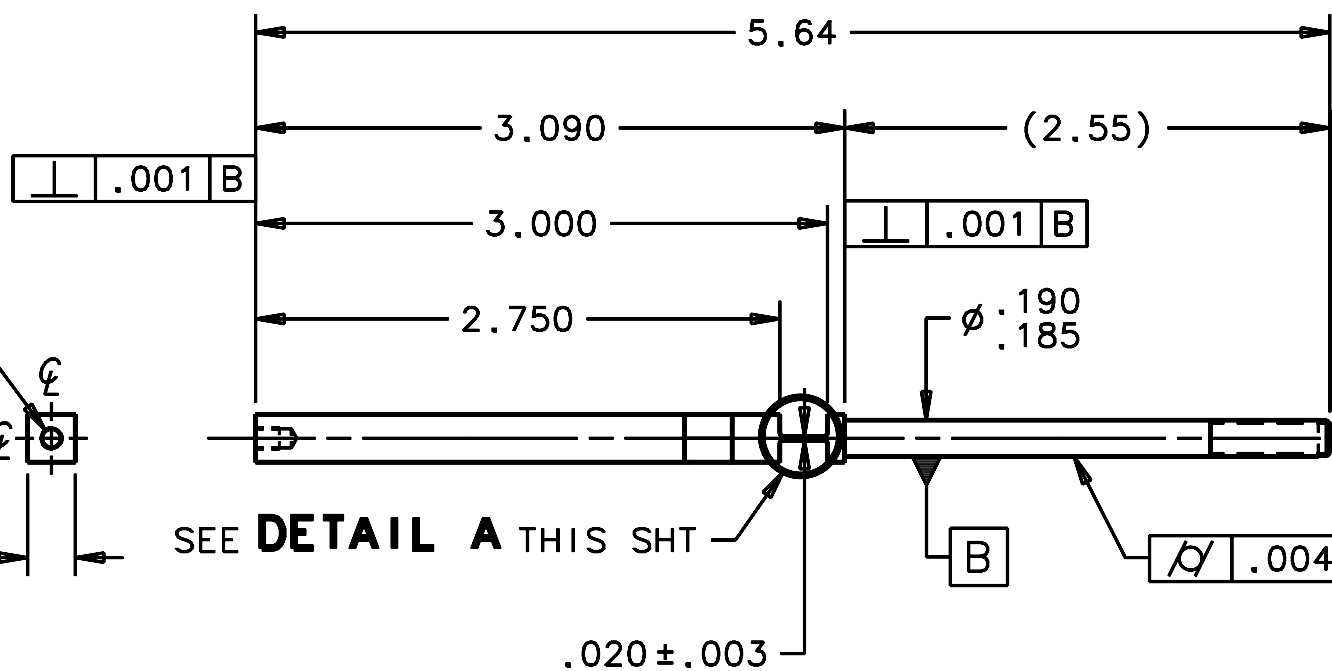
THIS SHT
SCALE 4:1



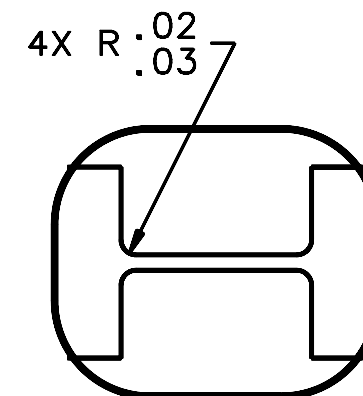
SCALE NTS

.112-40 UNC-2B ∇ .13
 $\text{⌀ } \text{⌀}.003 \text{ (M) A B}$
 DO NOT BREAK THRU.
 BOTTOM TAP.

3X .25 SQ



SCALE 1:1



DETAIL B

THIS SHT
SCALE 4:1

NOTES:

1. 1 REQUIRED.
2. BREAK SHARP EDGES & DEBURR.
3. MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
4. MACHINED FILLETS TO BE .015 MAX UNLESS OTHERWISE SPECIFIED.
5. DIMENSIONS APPLY IN A RESTRAINED CONDITION.
6. HANDLE, STORE & SHIP IN A RESTRAINED CONDITION TO PREVENT FLEXING.
7. INDIVIDUALLY BOX.

DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94	THIS DRAWING CREATED IN:			Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659			
	ACAD <input type="checkbox"/>	MECH <input type="checkbox"/>	IDEAS <input checked="" type="checkbox"/>	DESIGNED BY: S. MATHEWS/B.C.	DATE: 8/31/04	CATEGORY: MMT	
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR ANGULAR .X = NA ± 1° .XX = ±.02 .XXX = ±.010 DIAMETRICAL SEE SPEC S-002				DRAWN BY: R. NAGY	10/4/04	PROJECT: MAESTRO	
				CHECKED BY: G. LANDIS	03/21/05	TITLE: GRATING-SUPPORT LATERAL LINK "A"	
MATERIAL 300 SERIES CRES				APPROVED: M. REED	05/11/05		
				APPROVED: J. BECHTOLD	05/11/05		
FINISH NONE				APPROVED: R. WARNER	05/11/05	PLOT SIZE B	SCALE: -
	ASSEMBLY APPLICATION			CURRENT TIME/DATE/FILE LOCATION:		DRAWING NUMBER: 13660	REVISION: A
				DRAWING ARCHIVE LOCATION: http://devinci.es.arizona.edu/ocod/default.html			