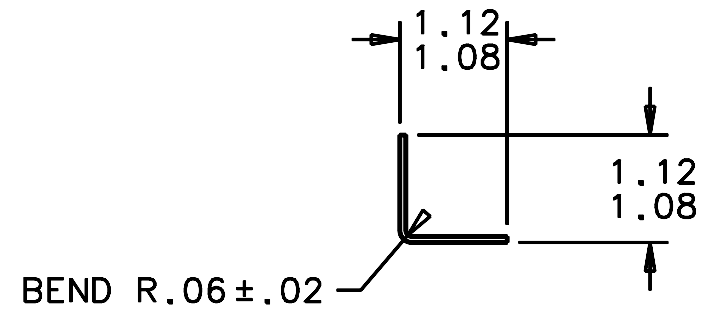
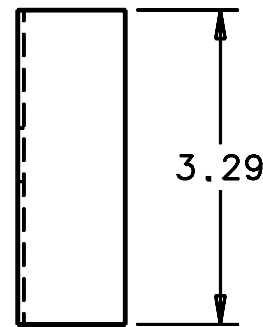


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	05/09/05	J. BRENNAN	G. LANDIS



SCALE NTS



SCALE 1:2

NOTES:

- 3 REQUIRED.
- BREAK SHARP EDGES & DEBURR.
- HEAT TREATMENT: A. HEAT TREAT AT 315°C FOR 60 MINUTES IN AIR.  
B. COOL TO ROOM TEMPERATURE IN AIR.  
C. HOLD AT 95°C FOR 49 HOURS IN AIR.  
D. COOL TO ROOM TEMPERATURE IN AIR.

DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		THIS DRAWING CREATED IN: ACAD <input type="checkbox"/> MECH <input type="checkbox"/> IDEAS <input checked="" type="checkbox"/>		Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659			
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR      ANGULAR .X - NA      ±1° .XX - .02 .XXX - NA DIAMETRICAL SEE SPEC S-002				DESIGNED BY: S. MATHEWS	DATE: 9/7/04	CATEGORY: MMT	
MATERIAL INVAR 36 ALLOY, 16 B.G. (.0625)		13597      MMT-MAESTRO		DRAWN BY: R. NAGY	10/15/04	PROJECT: MAESTRO	
FINISH NONE		NEXT ASSY      USED ON		CHECKED BY: G. LANDIS	03/21/05	TITLE: GRATING CELL-STRUCTURAL CORNER CLIP-INBOARD-TOP LEFT/ TOP RIGHT/BOTTOM RIGHT	
ASSEMBLY APPLICATION				APPROVED: M. REED	05/09/05	REVISION: A	
				APPROVED: J. BECHTOLD	05/09/05	PLOT SIZE      SCALE: B      -	
				APPROVED: R. WARNER	05/09/05	DRAWING NUMBER: 13611	
				CURRENT TIME/DATE/FILE LOCATION:			
				DRAWING ARCHIVE LOCATION: <a href="http://devinci.es.arizona.edu/ocod/default.html">http://devinci.es.arizona.edu/ocod/default.html</a>			
							SHEET 1 OF 1