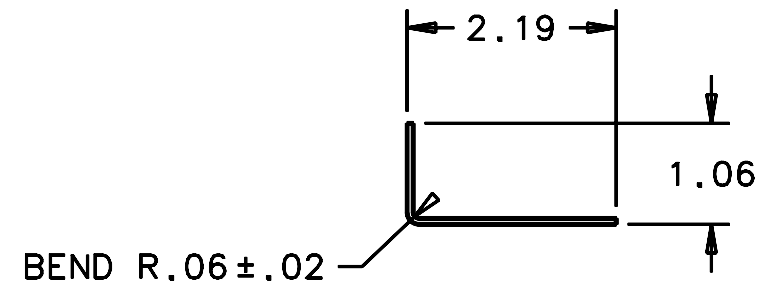
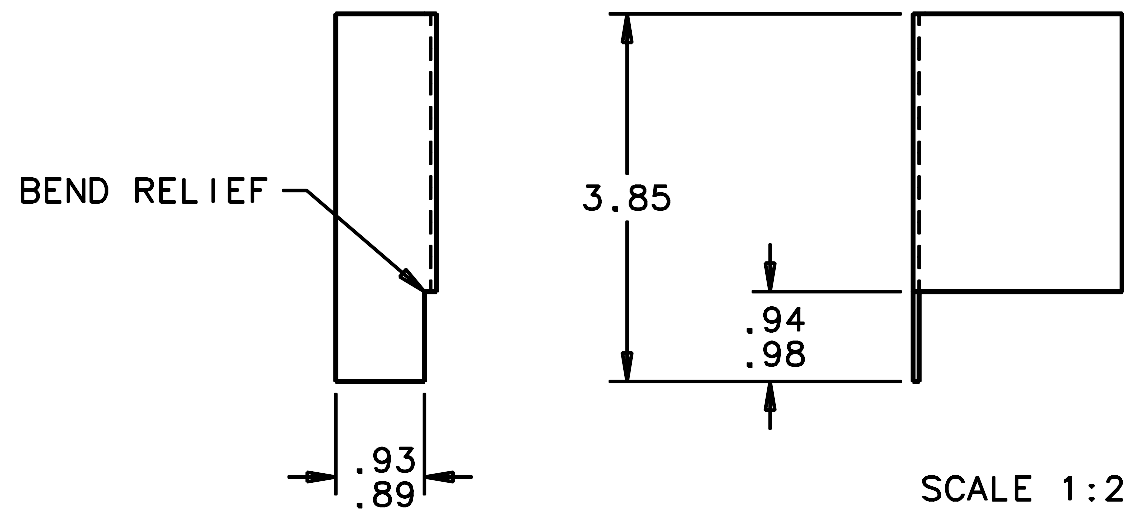


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	05/09/05	J. BRENNAN	G. LANDIS



SCALE NTS



SCALE 1:2

OPPOSITE HAND PART OF 13610

NOTES:

- 2 REQUIRED.
- BREAK SHARP EDGES & DEBURR.
- HEAT TREATMENT: A. HEAT TREAT AT 315°C FOR 60 MINUTES IN AIR.
B. COOL TO ROOM TEMPERATURE IN AIR.
C. HOLD AT 95°C FOR 49 HOURS IN AIR.
D. COOL TO ROOM TEMPERATURE IN AIR.

DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94	THIS DRAWING CREATED IN:			Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659			
	ACAD <input type="checkbox"/>	MECH <input type="checkbox"/>	IDEAS <input checked="" type="checkbox"/>	DESIGNED BY: S. MATHEWS	DATE: 9/22/04	CATEGORY: MMT	
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR ANGULAR .X - NA ±1° .XX - .02 .XXX - NA DIAMETRICAL SEE SPEC S-002	13597	MMT-MAESTRO		DRAWN BY: R. NAGY	10/14/04	PROJECT: MAESTRO	
	NEXT ASSY	USED ON		CHECKED BY: G. LANDIS	3/21/05	TITLE: GRATING CELL-STRUCTURAL CORNER CLIP-OUTBOARD - TOP LEFT/BOTTOM RIGHT	
MATERIAL INVAR 36 ALLOY, 16 B.G. (.0625)				APPROVED: M. REED	05/09/05	PLOT SIZE SCALE: B -	DRAWING NUMBER: 13607
FINISH NONE				APPROVED: J. BECHTOLD	05/09/05		
	ASSEMBLY APPLICATION			APPROVED: R. WARNER	05/09/05		
				CURRENT TIME/DATE/FILE LOCATION:			SHEET 1 OF 1
				DRAWING ARCHIVE LOCATION: http://devinci.es.arizona.edu/ocod/default.html			