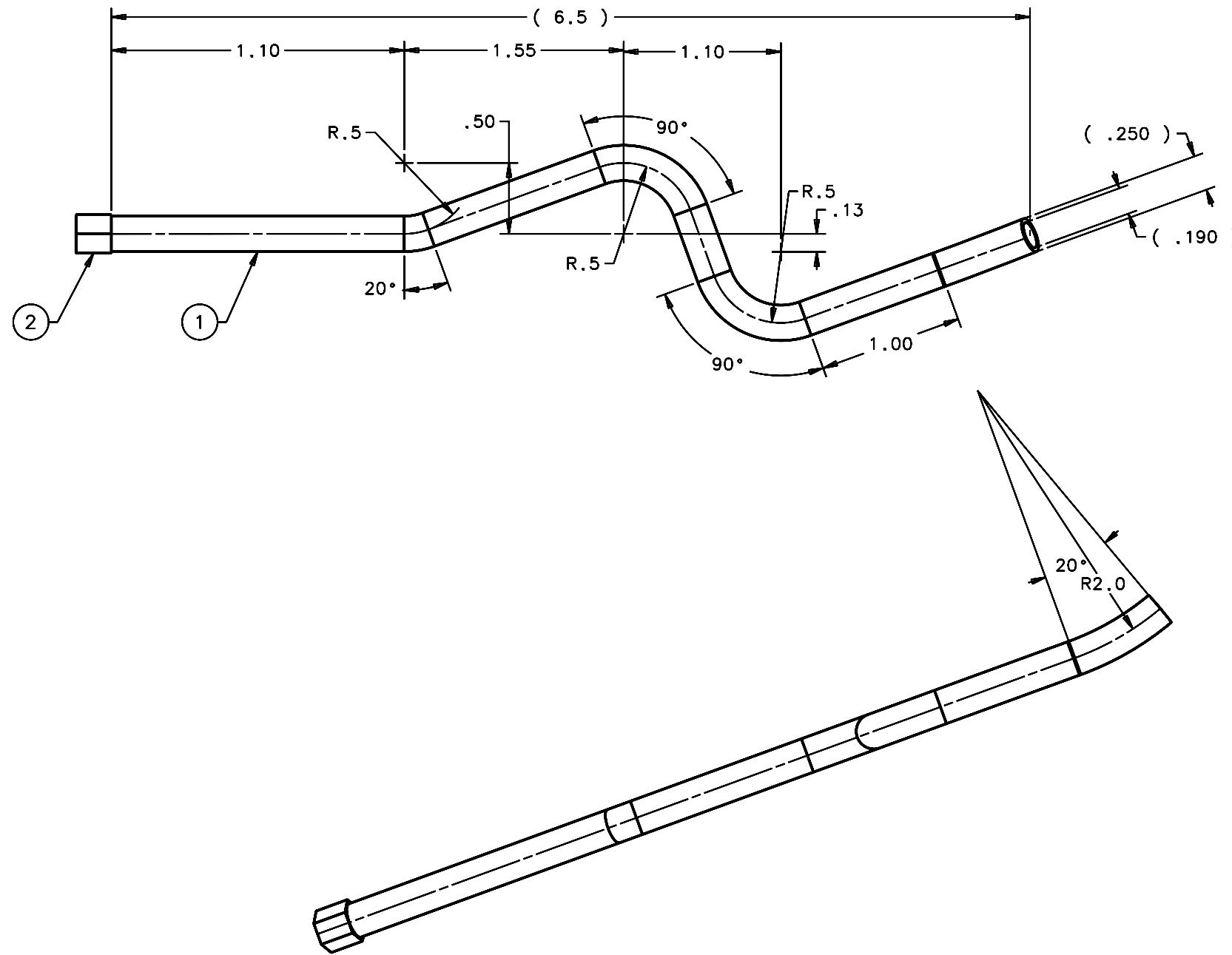


REVISIONS				
LTR	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	04/26/05	J. BRENNAN	G. LANDIS



SCALE 2:1

2 REQUIRED

NOTES:

1. BREAK SHARP EDGES & DEBURR.
2. MACHINED SURFACE FINISH TO BE 125 RMS.
3. PAINT 2 COATS FLAT BLACK BEFORE ASSEMBLING.
4. AFTER PAINTING AND BEFORE ASSEMBLING, STERILIZE WITH STEAM (AUTOCLAVE).

QTY PER ASSY	-3	-2	-1	PART NUMBER	PART DESCRIPTION	MANUFACTURER of MAT'L SPEC	ITEM NO.
				50775K185	COMPRESSION NUT & RING #.250 TUBE	McMASTER-CARR	2
				89985K42	SEAMLESS TUBING #.250 X .030 WALL	McMASTER-CARR	1

LIST OF MATERIALS

DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		THIS DRAWING CREATED IN: ACAD <input type="checkbox"/> MECH <input type="checkbox"/> IDEAS <input checked="" type="checkbox"/>		Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7659	
TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR ANGULAR .X = ± °1' .XX = ±.02 .XXX = ±.005 DIAMETRICAL SEE SPEC S-002		DESIGNED BY: D. DEAN DATE: 12/03/03 DRAWN BY: R. NORFLEET 06/24/04 CHECKED BY: G. LANDIS 03/21/05 APPROVED: J. BECHTOLD 04/26/05 APPROVED: R. WARNER 04/26/05		CATEGORY: MMT PROJECT: MAESTRO TITLE: DEWAR WINDOW NOZZLE	
MATERIAL SEE P/L	14476	MMT-MAESTRO	APPROVED:	PLOT SIZE SCALE: D -	DRAWING NUMBER: 13948
FINISH	NEXT ASSY	USED ON	ASSEMBLY APPLICATION	CURRENT TIME/DATE/FILE LOCATION:	REVISION: A
DRAWING ARCHIVE LOCATION: http://dov.incl.as.arizona.edu/ccod/default.html					SHEET 1 OF 1