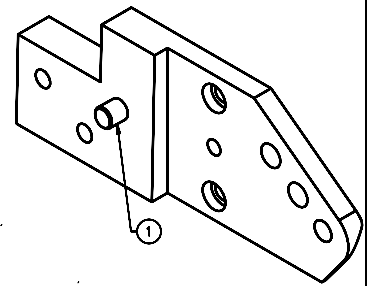


REVISIONS			
LTR	DESCRIPTION	DATE	REVISED BY / APPROVED
A	INITIAL RELEASE	03/28/04	J. DEAN / G. LANDIS



SCALE 4:1

- NOTES:
- BREAK SHARP EDGES & DEBURR.
  - MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
  - MACHINED FILLETS TO BE .015 MAX.
  - ANODIZE PER MIL-A-8625, TYPE II, CLASS 2 - BLACK.
  - ALL DIMENSIONS APPLICABLE BEFORE ANODIZING.

QTY	PART NUMBER	DESCRIPTION	UNIT OF MEASURE	REVISION
1	90148A539	Ø.250 X .625 18-8 STAINLESS STEEL DOWEL PIN		1

DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED TOLERANCES IN ACCORDANCE WITH FIG. 110, 111-04		THIS DRAWING CREATED IN: GRAPHIC DESIGN D. DEAN		Steward Observatory, University of Arizona 933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7850	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONS ARE UNLESS OTHERWISE SPECIFIED		DATE: 12/13/04		PROJECT: MAESTRO	
MATERIAL AL ALLOY 6061-T6		DESIGNED BY: G. LANDIS		TITLE: CALIBRATION END FITTING PLATE L	
FINISH: 4		APPROVED BY: M. NEED		PLAT TO BE BORED: D -	
NEXT ASSY USED ON		DATE: 12/13/04		DRAWING NUMBER: 14455	
ASSEMBLY APPLICATION		APPROVED BY: M. NEED		REVISION: A	