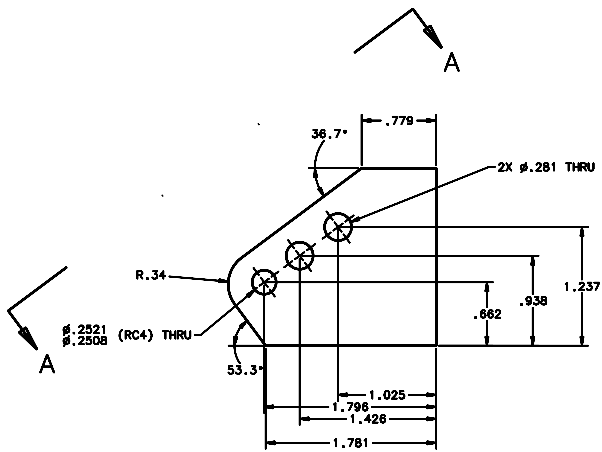
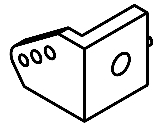
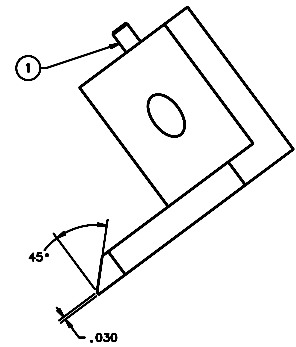
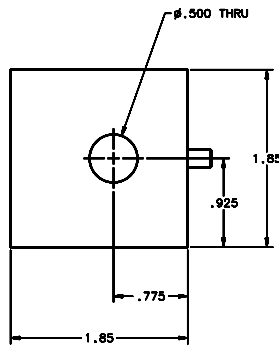


VIEW B-B

REVISIONS			
LTR	DESCRIPTION	DATE	REVISED BY / APPROVED
A	INITIAL RELEASE	03/28/04	J. BROWN / S. LAMB



SCALE 2:1



VIEW A-A

NOTES:

- BREAK SHARP EDGES & DEBURR.
- MACHINED SURFACE FINISH TO BE 125 RMS OR BETTER.
- MACHINED FILLETS TO BE .015 MAX.
- ANODIZE PER MIL-A-8625, TYPE II, CLASS 2 - BLACK.
- ALL DIMENSIONS APPLICABLE BEFORE ANODIZING.

2	90148A505	.187 X .500 18-8 SS DOWEL PIN	MMMASTER CARR	1
3	2			
4	4			
5	5			

DO NOT SCALE DRAWING		THIS DRAWING CREATED IN:		LIST OF MATERIALS	
TOLERANCES UNLESS OTHERWISE SPECIFIED		ASAP		Steward Observatory, University of Arizona	
DIMENSIONS IN PARENTHESES		MICH		933 N. Cherry Avenue, Tucson, AZ 85721 (520)621-7850	
WITH DECIMALS		TIGAR		PROJECT: MMT	
UNLESS OTHERWISE SPECIFIED		DATE: 12/13/04		DESIGNED BY: D. DEAN	
LINE		DRAWN BY: G. ABALDO		12/13/04	
APPROVED BY: G. LAMBIS		12/13/04		TITLE: CALIBRATION END FITTING BLOCK	
APPROVED BY: M. NEED		12/13/04		PART OR BOM CODE: D -	
MATERIAL: AL ALLOY 6061-T6		NEXT ASSY USED ON: 14450		REVISION: A	
FINISH: 4		ASSEMBLY APPLICATION:		SHEET 1 OF 1	